

Lampiran 1.
Surat Permohonan Izin Penelitian



*Building
Future
Leaders*

KEMENTERIAN PENDIDIKAN DAN KEBUDAYAAN UNIVERSITAS NEGERI JAKARTA

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Laman : www.unj.ac.id

Nomor : 3213/UN39.12/KM/2015
Lamp. : 1 Lembar
Hal : Permohonan Izin Mengadakan Penelitian
untuk Penulisan Skripsi

30 September 2015

Yth. Kepala Bagian Perlengkapan BPPT
Sub. Pemeeliharaan Lt.7
Jl. M.H. Thamrin I
Jakarta Pusat

Kami mohon kesediaan Saudara untuk dapat menerima Mahasiswa Universitas Negeri Jakarta :

Nama : Adityo Rahman
Nomor Registrasi : 5115110267
Program Studi : Pendidikan Teknik Elektro
Fakultas : Teknik Universitas Negeri Jakarta
No. Telp/HP : 08561237255

Dengan ini kami mohon diberikan ijin mahasiswa tersebut untuk dapat mengadakan penelitian guna mendapatkan data yang diperlukan dalam rangka Penulisan Skripsi. Skripsi tersebut dengan judul :

"Analisis Tingkat Akurasi Termometer Pada Mesin Pendingin (Chiller) di Gedung BPPT Terhadap MC5 (Multifunction Calibration)"

Atas perhatian dan keriasama Saudara, kami sampaikan terima kasih.

Kepala Biro Administrasi
Akademik dan Kemahasiswaan

Syaifullah
NIP. 195702161984031001

Tembusan :
1. Dekan Fakultas Teknik
2. Kaprog / Jurusan Teknik Elektro

Lampiran 2.
Surat Keterangan Penelitian



BADAN PENGKAJIAN DAN PENERAPAN TEKNOLOGI

Jalan M.H. Thamrin No. 8, Jakarta 10340

Telepon (021) 316.8200-8244, Faksimile 390.4537, Website <http://www.bppt.go.id>

Nomor : S-552/BPPT/BUH/Perl /ND/10/2015
Lampiran : -
Perihal : Balasan

Jakarta, 12 Oktober 2015

Yth. Drs. Syaifullah
Kepala BAAK, Universitas Negeri Jakarta
di Tempat

Dengan Hormat,
Yang bertanda tangan di bawah ini :

Nama : Ir. Ardi Matutu
NIP : 196008181987031005
Jabatan : Kepala Bagian Perlengkapan
Unit : Biro Umum dan Humas - Sekretaris Utama

Menerangkan bahwa,

Nama : Adityo Rahman
Nomor Registrasi : 5115110267
Program Studi : Pendidikan Teknik Elektro
Fakultas : Teknik Universitas Negeri Jakarta
No Telp/ HP : 08561237255

Telah kami setuju untuk mengadakan penelitian di Badan Pengkajian dan Penerapan Teknologi untuk skripsi dengan judul : ***“Analisis Tingkat Akurasi Termometer Pada Mesin Pendingin (Chiller) Terhadap MC5 (Multifunction Calibration)” (Studi pada Gedung BPPT – Jakarta).***

Demikian surat ini kami sampaikan, atas kerjasamanya diucapkan terima kasih.

Kepala Bagian Perlengkapan,
Badan Pengkajian dan Penerapan Teknologi



Ir. Ardi Matutu
NIP. 196008181987031005

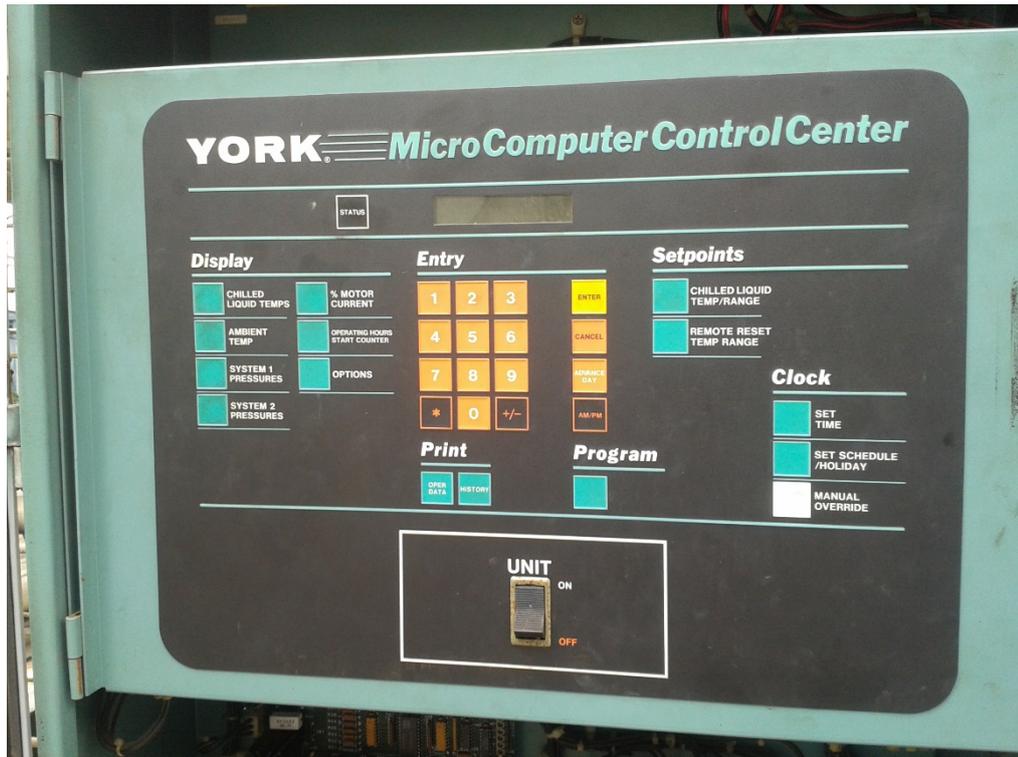
Lampiran 3.
Dokumentasi Penelitian



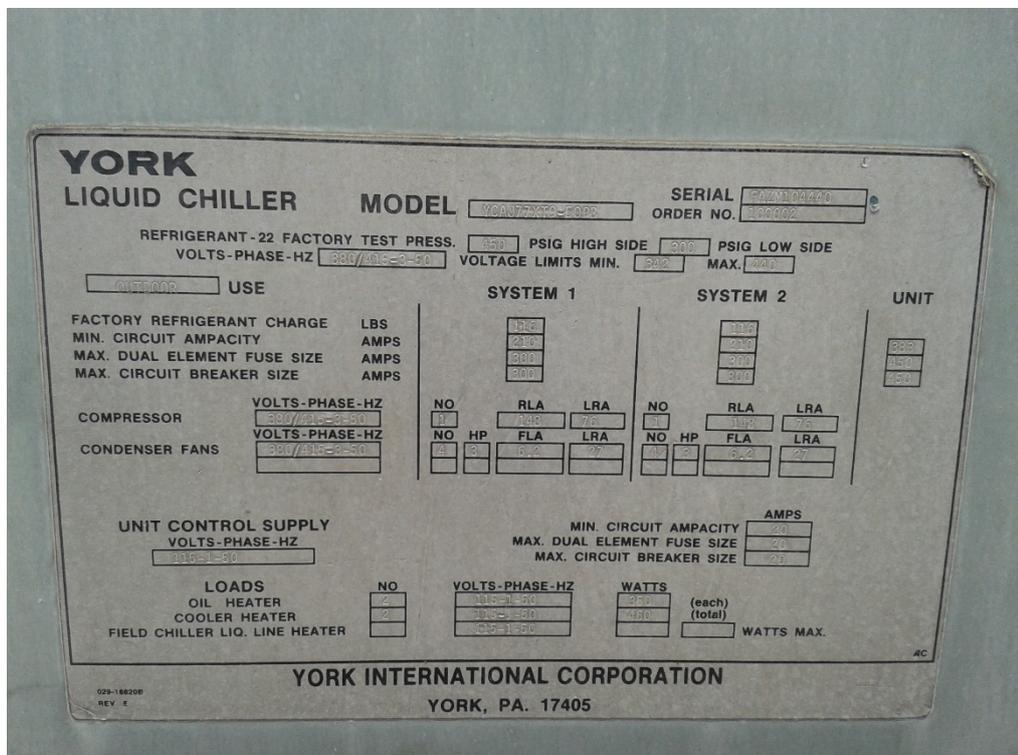
Chiller Gedung BPPT



*Chiller Gedung
BPPT (Tampak
dari Atas)*



Tampilan *Display* Kontrol (*Micro Computer Control Center*)



Name Plate Chiller



Sensor Termistor *Chiller*



Sensor Termistor dan Termokopel dimasukkan bersamaan ke dalam *Chiller*



**Peneliti sedang
meletakkan Sensor
Termokopel ke
dalam *Chiller***



**Peneliti sedang
meletakkan Sensor
Termokopel ke
dalam *Chiller*
(tampak dari
Kejauhan)**



**Peneliti sedang melakukan kalibrasi menggunakan MC5
(*Multifunction Calibration*)**



**Peneliti sedang melakukan kalibrasi menggunakan MC5
(*Multifunction Calibration*). Tampak dari kejauhan**



Peneliti sedang mengamati *display* monitor *chiller*



Foto Ruang *Engineering Dept.* Gedung BPPT - Jakarta

Lampiran 4.
Hasil Wawancara Narasumber

LEMBAR WAWANCARA NARASUMBER

Lokasi : **Ruang Ruang *Engineering*, Gedung BPPT**
Jl. M.H. Thamrin No.8, Menteng, Kota Jakarta Pusat, Daerah
Khusus Ibukota Jakarta 10340

Waktu : **Jum'at, 20 November 2015**
Pukul 13.00 s.d. 13.30 WIB

Narasumber : **Bapak Empur Pursada**
Kepala *Engineering* Gedung BPPT

Point Pertanyaan dan Jawaban:

1.	Sejak kapan Bapak mulai bekerja di Gedung BPPT ? <i>Jawaban</i> : sejak Bulan Maret 1994
2.	Kapan <i>chiller</i> mulai beroperasi ? <i>Jawaban</i> : <i>chiller</i> mulai beroperasi pada tahun 1994
3.	Kapan jam pengoperasian <i>chiller</i> setiap harinya ? <i>Jawaban</i> : <i>chiller</i> dioperasikan mulai pukul 06.30 s.d. 15.40 WIB. <i>Chiller</i> bekerja pada hari kerja yaitu Senin s.d. Jum'at
4.	Ada berapa jumlah <i>chiller</i> yang ada pada gedung BPPT ? <i>Jawaban</i> : total <i>chiller</i> ada 10 unit. 8 unit untuk pendingin gedung dan 2 unit untuk ruang auditorium.
5.	Berapa kapasitas auditorium yang menggunakan <i>chiller</i> sebagai pendingin ruangan ? <i>Jawaban</i> : auditorium mampu menampung sebanyak 1500 orang
6.	Apakah selama Bapak Bekerja di Gedung BPPT pernah dilakukan kalibrasi alat ukur khususnya termometer yang ada pada <i>chiller</i> ? <i>Jawaban</i> : belum pernah
7.	Bagaimana kondisi <i>chiller</i> yang ada saat ini ?

	<i>Jawaban</i> : dari total 10 unit <i>chiller</i> , ada 2 unit yang rusak. Unit IIIA rusak dan tidak bisa digunakan. Dan unit IIIB masih bisa digunakan.
8.	Sejak kapan <i>chiller</i> mengalami kerusakan ? <i>Jawaban</i> : untuk unit IIIA <i>chiller</i> mengalami kerusakan sejak bulan Maret 2014. Sedangkan unit IIIB mengalami kerusakan pada bulan September 2015 lalu.
9.	Kerusakan apa yang terjadi di <i>chiller</i> tersebut ? <i>Jawaban</i> : unit IIIA rusak pada bagian kompresor. Piston pada kompresor mengalami patah. Rencana ke depan akan ada penggantian 1 unit <i>chiller</i> untuk pengganti unit IIIA di tahun 2016. Sedangkan unit IIIB pada sistem 2 rusak akibat motor pada kompresor terbakar pada bulan September 2015 lalu. Tetapi <i>chiller</i> masih bisa digunakan kurang optimal.
10.	Sensor apa yang digunakan untuk mengukur suhu pada <i>chiller</i> ? <i>Jawaban</i> : menggunakan sensor termistor kemudian di konversi ke dalam bentuk digital yang ditampilkan dalam pada <i>display</i> kontrol

Jakarta, 20 November 2015

Kepala *Engineering*

Gedung BPPT – Jakarta



Empur Pursada

NIP. 197104261994031003

Lampiran 5.

Technical Data Sheet MC5 (Multifunction Calibration)

MC5

All you need for field calibration.



beamex

MC5 Multifunction Calibrator – all you need for field calibration.

Accuracy meets versatility. You won't find this calibrator collecting dust on the shelf in your workshop; it is always on the go. Beamex's MC5 is the all-in-one documenting multifunction calibrator for calibrating pressure, temperature, electrical and frequency signals. The modular construction of the MC5 provides flexibility for user-specific requirements. For example, the MC5 can be ordered as a pressure or temperature stand-alone calibrator, and then later be expanded into a datalogging, versatile multifunction calibrator.

The MC5 is made for tough use. The robust IP65-rated casing, along with integrated impact protectors, makes MC5 an ideal calibrator for use in wet and dusty environments subject to wide temperature variations.

When accuracy, versatility and robustness are what you are looking for, MC5 is the solution.



Intrinsically safe MC5-IS – made for extreme environments.

The ATEX certified MC5-IS is designed for use in potentially explosive environments, such as offshore platforms, oil refineries, chemical and petrochemical plants where inflammable gases may be present. There is probably no other intrinsically safe calibrator that can outperform the MC5-IS in terms of functionality. The MC5-IS is a documenting, multifunction calibrator that has calibration capabilities for pressure, temperature, electrical and frequency signals. Its modular design allows configuration based on your specific needs.

MC5 and MC5-IS



MC5 Multifunction Calibrator



MC5-IS Intrinsically Safe Multifunction Calibrator



MC5 Features

MC5 Main Features

- Accurate, all-in-one calibrator – calibration capabilities for pressure, temperature, electrical and frequency signals
- Documenting – communicates perfectly with calibration software
- Field compatible, IP65-rated dust and waterproof casing
- Modular design allows configuration based on your needs
- Internal and/or external pressure modules
- HART® communication
- Foundation Fieldbus H1 or Profibus PA communication

MC5-IS Features

MC5-IS Main Features

- Designed for use in potentially explosive environments
- ATEX certified (Ex ia IIC T4 and ATEX directive II 1 G)
- Calibration capabilities for pressure, temperature, electrical and frequency signals
- Documenting – communicates perfectly with calibration software
- Modular design allows configuration based on your needs
- HART® Communication
- Foundation Fieldbus H1 or Profibus PA communication

Common Features of the MC5 and MC5-IS

Functions

- Internal pressure modules
- External pressure modules
- RTD measurement / simulation
- Resistance measurement / simulation
- TC measurement / simulation
- Current measurement / generation
- Voltage measurement / generation
- Low voltage measurement / generation
- Frequency measurement / generation
- Pulse counting / generation
- Switch testing
- PRT sensor customization functionality

Optional features

- Communication with software
- HART® communication
- Multichannel datalogging
- Pressure controller communication *)
- Temperature dry-block communication *)
- Foundation Fieldbus H1 or Profibus PA communication

*) Excluding MC5-IS

Features of MC5



Accuracy guaranteed.

The MC5 is among the most accurate process calibrators available. As proof of this, each MC5 calibrator is delivered with a traceable, accredited calibration certificate.

The MC5 is made for tough use.

The IP65-rated robust casing, along with integrated impact protectors, makes MC5 an ideal calibrator for use in wet and dusty environments subject to wide temperature variations.

Modularity means versatility.

The MC5 is an extremely versatile calibrator with many different functions. The modular construction of MC5 provides flexibility for the user. For instance, the MC5 can be ordered as a pressure or temperature stand-alone calibrator, and then later expand it into a data-logging, documenting multifunction calibrator.

Communication with calibration software.

Using the MC5 together with calibration software provides you with a complete documenting calibration system that produces calibration certificates automatically. The benefits of the system include automated calibration procedures and paperless calibration management.

Make it safe with MC5-IS.

The MC5-IS is the intrinsically safe, ATEX certified (EEx ia IIC T4 and ATEX directive II 1 G) version of the MC5 Multifunction Calibrator. It is designed for use in potentially explosive environments, such as offshore platforms, oil refineries, chemical and petrochemical plants where inflammable gases may be present.

Fieldbus instruments must also be calibrated.

Fieldbus installations are growing rapidly worldwide. Beamex is the first company in the world to answer to this demand: we have introduced the MC5 Fieldbus Calibrator, which can be used for calibrating Foundation Fieldbus H1 or Profibus PA transmitters. Also the MC5-IS provides capability for calibrating Foundation Fieldbus H1 or Profibus PA transmitters. It offers the safest possible way for calibrating fieldbus transmitters.

General Specifications

MC5 / MC5-IS General Specifications

General	
Display	96 x 72 mm (3.78" x 2.83"), 320 x 240 pixels, back lit ¹⁾ LCD
Weight	1.7 - 2.3 kg (3.7 - 5.1 lbs)
Dimensions	245 mm (9.6") x 192 mm (7.5") x 74 mm (2.9") (d/w/h)
Case protection	IP65 (dust and water proof)
Keyboard	Membrane protected individual keys
Battery type	MC5; Rechargeable NiMH, 4000 mAh, 7.2V DC MC5-IS; Rechargeable NiMH, 1200 mAh, 8.4V DC
Battery operation	MC5; Average 10 hours MC5-IS; Average 5 hours
Charger supply	100...240 VAC, 50-60 Hz
Operating temperature	-10...50°C (14...122°F)
Storage temperature	-20 to 60°C (-4 to 140°F)
Humidity	0 to 80 % R.H. non-condensing
Measurement sample rate	2.5 / second
Warranty	Standard: 3 years for MC5; 1 year for battery pack. The warranty of the MC5 will be extended up to 6 years if the product is calibrated on a yearly basis at Beamex's Calibration Laboratory.

Features of modules

Feature	INT	EXT	E	ET	RJ
Internal pressure modules	•				
External pressure modules		•			
Current measurement			•		
Voltage measurement			•		
Low voltage measurement			•		
Frequency measurement			•		
Pulse counting			•		
Switch sensing			•		
Internal 24 VDC loop supply ¹⁾			•		
RTD measurement / simulation				•	
Resistance measurement / simulation				•	
TC measurement / simulation				•	
Low voltage measurement / generation				•	
Voltage generation				•	
Current generation ²⁾				•	
Frequency generation				•	
Pulse generation				•	
Internal TC reference junction compensation					•

INT = Internal pressure module
 EXT = External pressure module
 E = Electrical measuring module
 ET = Electrical and temperature module
 RJ = Thermocouple reference junction module

¹⁾ Excluding MC5-IS

²⁾ Sink generation in MC5-IS (requires external supply)

Pressure Measurement

Internal & External Pressure Modules for MC5 and MC5-IS

Internal Modules ¹⁾	External Modules	Range ²⁾	Resolution	Accuracy ³⁾ (±)	1 Year Uncertainty ⁴⁾ (±)
INT B INT B-IS	EXT B EXT B-IS	80 to 120 kPa a 800 to 1200 mbar a 11.6 to 17.4 psi a	0.01 0.1 0.001	0.03 kPa 0.3 mbar 0.0044 Psi	0.05 kPa 0.5 mbar 0.0073 psi
INT10mD INT10mD-IS	EXT10mD EXT10mD-IS	±1 kPa diff ±10 mbar diff ±4 iwc diff	0.0001 0.001 0.001	0.05 % Span	0.05 % Span + 0.1 % RDG
INT100m INT100m-IS	EXT100m EXT100m-IS	0 to 10 kPa 0 to 100 mbar 0 to 40 iwc	0.0001 0.001 0.001	0.015 % FS + 0.0125 % RDG	0.025 % FS + 0.025% RDG
INT400mC INT400mC-IS	EXT400mC EXT400mC-IS	±40 kPa ±400 mbar ±160 iwc	0.001 0.01 0.001	0.01 % FS + 0.0125 % RDG	0.02 % FS + 0.025% RDG
INT1C INT1C-IS	EXT1C EXT1C-IS	±100 kPa ±1 bar -14.5 to 15 psi	0.001 0.00001 0.0001	0.007 % FS + 0.0125 % RDG	0.015 % FS + 0.025% RDG
INT2C INT2C-IS	EXT2C EXT2C-IS	-100 to 200 kPa -1 to 2 bar -14.5 to 30 psi	0.001 0.00001 0.0001	0.005 % FS + 0.01 % RDG	0.01 % FS + 0.025% RDG
INT6C INT6C-IS	EXT6C EXT6C-IS	-100 to 600 kPa -1 to 6 bar -14.5 to 90 psi	0.01 0.0001 0.001	0.005 % FS + 0.01 % RDG	0.01 % FS + 0.025% RDG
INT20C INT20C-IS	EXT20C EXT20C-IS	-100 to 2000 kPa -1 to 20 bar -14.5 to 300 psi	0.01 0.0001 0.001	0.005 % FS + 0.01 % RDG	0.01 % FS + 0.025% RDG
INT60 INT60-IS	EXT60 EXT60-IS	0 to 6000 kPa 0 to 60 bar 0 to 900 psi	0.1 0.001 0.01	0.005 % FS + 0.0125 % RDG	0.01 % FS + 0.025% RDG
INT100 INT100-IS	EXT100 EXT100-IS	0 to 10 MPa 0 to 100 bar 0 to 1500 psi	0.0001 0.001 0.01	0.005 % FS + 0.0125 % RDG	0.01 % FS + 0.025% RDG
INT160 INT160-IS	EXT160 EXT160-IS	0 to 16 MPa 0 to 160 bar 0 to 2400 psi	0.0001 0.001 0.01	0.005 % FS + 0.0125 % RDG	0.01 % FS + 0.025% RDG
-	EXT250 EXT250-IS	0 to 25 MPa 0 to 250 bar 0 to 3700 psi	0.001 0.01 0.1	0.007 % FS + 0.0125 % RDG	0.015 % FS + 0.025% RDG
-	EXT600 EXT600-IS	0 to 60 MPa 0 to 600 bar 0 to 9000 psi	0.001 0.01 0.1	0.007 % FS + 0.01 % RDG	0.015 % FS + 0.025% RDG
-	EXT1000 EXT1000-IS	0 to 100 MPa 0 to 1000 bar 0 to 15000 psi	0.001 0.01 0.1	0.007 % FS + 0.01 % RDG	0.015 % FS + 0.025% RDG

Temperature coefficient ±0.001 % Rdg/°C outside 15 ... 35°C (59 ... 95 °F)
INT10mD / INT10mD-IS / EXT10mD / EXT10mD-IS < ±0.002 % Span/°C outside 15 ... 35°C (59 ... 95°F)

- 1) The MC5 / MC5-IS Calibrators can hold three internal pressure modules.
- 2) Every internal/external pressure module's range may also be displayed in absolute pressure if the Barometric Module (B) is installed.
- 3) 'Accuracy' includes hysteresis, nonlinearity, repeatability and reference standard uncertainty (k=2).
- 4) '1 Year Uncertainty' includes hysteresis, nonlinearity, repeatability and typical long-term stability for mentioned period (k=2).

All external pressure modules (EXT) are also compatible with Beamex MC2 and MC5P Calibrators.

Supports the following pressure units as standard:

Pa, hPa, kPa, MPa, mbar, bar, lbf/ft², psi, gf/cm², kgf/cm², kgf/m², kp/cm², at, mmH₂O, cmH₂O, mH₂O, iwc, ftH₂O, mmHg, cmHg, mHg, inHg, mmHg(0°C), inHg(0°C), mmH₂O(4°C), inH₂O(4°C), ftH₂O(4°C), inH₂O(60°F), mmH₂O(68°F), inH₂O(68°F), ftH₂O(68°F), torr, atm.

INT B / EXT B; M5 (10/32") female.

INT10mD and EXT10mD; Two M5 (10/32") female threads with a hose nipple included.

INT100m/EXT100m – INT20C/EXT20C; G1/8" (ISO228/1) female. A conical 1/8" BSP male with 60° internal cone adapter included for Beamex hose set.

INT60, INT100, INT160; G1/8" (ISO228/1) female. EXT60, EXT100, EXT160, EXT250, EXT600, EXT1000; G ¼" (ISO228/1) male.

Wetted parts AISI316 stainless steel, Hastelloy, Nitrile rubber.

Maximum overpressure;

B module; 1200 mbar abs. 10mD module; 200 mbar. EXT600; 900 bar. EXT1000; 1000 bar.

For all other modules, the maximum overpressure is twice the nominal range.

HART® is a registered trademark of HART® Communication Foundation.

MC5 and MC5-IS

Electrical Module (E)

Model	Function	Range	Resolution	1 Year Uncertainty ⁽¹⁾ (±)
MC5	mV measurement ⁽²⁾	±1000 mV	0.001 - 0.01 mV	0.02 % RDG + 5 µV
MC5-IS	mV measurement ⁽²⁾	±250 mV	0.001 mV	0.02 % RDG + 5 µV
MC5	V measurement ⁽³⁾	±50 V	0.00001 - 0.001 V	0.02 % RDG + 0.25 mV
MC5-IS	V measurement ⁽³⁾	±30 V	0.00001 - 0.001 V	0.02 % RDG + 0.25 mV
MC5 & MC5-IS	mA measurement ⁽⁴⁾	±100 mA	0.0001 - 0.001 mA	0.02 % RDG + 1.5 µA
MC5 & MC5-IS	Hz measurement ⁽⁵⁾	0.0028 to 50000 Hz	0.000001 - 0.1 Hz	0.01 % RDG
MC5 & MC5-IS	Pulse counting ⁽⁵⁾	0 to 9 999 999 pulses	1 pulse	N/A
MC5	mA generation ⁽⁶⁾	0 to 25 mA	0.0001 mA	0.02 % RDG + 1.5 µA
MC5-IS	mA Sink	0 to 25 mA	0.0001 mA	0.02 % RDG + 1.5 µA

Temperature coefficient < ±0.001% RDG / °C outside of 15...35°C (59...95°F)

- 1) Uncertainty includes reference standard uncertainty, hysteresis, nonlinearity, repeatability and typical long-term stability for mentioned period (k=2).
- 2) Bias current <10 nA
- 3) Impedance >1 MΩ
- 4) Impedance < 7.5 Ω
- 5) MC5; Impedance > 1 MΩ. Frequency measurement minimum amplitude 0.5 Vpp (< 5 kHz), 1 Vpp (5...50 kHz). Pulse counting minimum amplitude 0.5 Vpp (pulse length > 100 µs), 1 Vpp (pulse length 100 µs...10 µs). Trigger level range -1...+15 V.
- 5) MC5-IS; Impedance > 1 MΩ. Frequency measurement minimum amplitude 1 Vpp (< 10 kHz), 3 Vpp (10...50 kHz). Pulse counting minimum amplitude 1 Vpp (pulse length > 50 µs), 3 Vpp (pulse length 50 µs...10 µs). Trigger level range -1...+15 V.
- 6) Maximum load impedance 800 Ω

RTD Measurement and Simulation

Function	Range (°C)	Range (°C)	Measurement 1 Year Uncertainty ⁽¹⁾ (±)	Simulation 1 Year Uncertainty ⁽¹⁾ (±)
Pt-sensors	-200 to 850°C	-200 to 0°C	0.06°C	0.1°C
		0 to 850°C	0.025% RDG + 0.06°C	0.025% RDG + 0.1°C

1) Uncertainty includes reference standard uncertainty, hysteresis, nonlinearity, repeatability and typical long-term stability for mentioned period (k=2).

RTD types available as standard:

Pt50 (385)	Pt400 (385)	Pt100 (3923)	Pt100 (3926)	Cu10 (427)
Pt100 (385)	Pt500 (385)	Pt100 (391)	Ni100 (618)	
Pt200 (385)	Pt1000 (385)	Pt100 (375)	Ni120 (672)	

To improve uncertainty with PRT (platinum RTD) sensors, the MC5 / MC5-IS includes a standard possibility that allows you to create customized PRT sensors using the Callendar van Dusen correction coefficients. The easy-to-use *Beamex PRT Tool* PC software is used to create the sensor and to send it to the MC5. Up to 100 customized PRT sensors can be stored in MC5 at one time.

This function may be also used to create new, non-supported PRT sensors in the MC5. Both measurement and simulation can be done with the customized sensors.

MC5 and MC5-IS

MC5 Temperature Electrical Module (ET)

Function	Range	Resolution	1 Year Uncertainty ⁽¹⁾ (±)
mV generation ⁽²⁾	±500 mV	0.001 - 0.01 mV	0.02 % RDG + 4 µV
V generation ⁽³⁾	±12 V	0.00001 - 0.0001 V	0.02 % RDG + 0.1 mV
mA generation ⁽⁴⁾	±25 mA	0.0001 mA	0.02 % RDG + 1 µA
Hz generation ⁽⁵⁾	0.00028 to 50 000 Hz	0.000001 - 0.1 Hz	0.01 % RDG
Pulse generation ⁽⁶⁾	0 to 9 999 999 pulses	1 puls	N/A
Ohm simulation ⁽⁷⁾	1 to 4000 Ω	0.01 - 0.1 Ω	0.04 % RDG or 30 mΩ ⁽⁸⁾
Ohm measurement ⁽⁹⁾	0 to 4000 Ω	0.001 - 0.1 Ω	0.02 % RDG + 3.5 mΩ
mV measurement ⁽¹⁰⁾	±500 mV	0.001 - 0.01 mV	0.02 % RDG + 4 µV

Temperature coefficient < ±0.001% RDG / °C outside of 15...35°C (59...95°F)

- 1) Uncertainty includes reference standard uncertainty, hysteresis, nonlinearity, repeatability and typical long-term stability for mentioned period. (k=2)
- 2) Load effect < 5 µV/mA. Maximum output current 5 mA.
- 3) Load effect < 100 µV/mA. Maximum output current 10 mA (0 ... 10 V), 3 mA (10 ... 12 V).
- 4) Maximum load impedance 400 Ω.
- 5) Amplitude range 0 ... 12 Vpp. Amplitude setting accuracy up to 5 kHz ±(200 mV + 5% of set value).
Waveforms: Square wave (positive / symmetric) and sinewave (above 40 Hz).
- 6) Pulse generation frequency range 0.1 ... 1000 Hz. Amplitude setting 0 ... 12 Vpp.
- 7) Valid with measurement current 0.2 ... 5 mA (1 ... 1000 Ω), 0.1 ... 1 mA (1 ... 4 kΩ). Ω/RTD simulation speed 1 ms.
- 8) Whichever is greater.
- 9) Specification valid with 4 wire connection. In 3 wire connection add 10 mΩ.
- 10) Bias current < 10 nA.

MC5-IS Temperature Electrical Module (ET)

Function	Range	Resolution	1 Year Uncertainty ⁽¹⁾ (±)
mV generation ⁽²⁾	±250 mV	0.001 mV	0.02 % RDG + 4 µV
V generation ⁽³⁾	-2.5 to 10 V	0.00001 - 0.0001 V	0.02 % RDG + 0.1 mV
mA sink	0 to 25 mA	0.0001 mA	0.02 % RDG + 1 µA
Hz generation ⁽⁴⁾	0.00028 to 50 000 Hz	0.000001 - 0.1 Hz	0.01 % RDG
Pulse generation ⁽⁵⁾	0 to 9 999 999 pulses	1 pulse	N/A
Ohm simulation ⁽⁶⁾	1 to 4000 Ω	0.01 - 0.1 Ω	0.04 % RDG or 30 mΩ ⁽⁷⁾
Ohm measurement ⁽⁸⁾	0 to 4000 Ω	0.001 - 0.1 Ω	0.02 % RDG + 3.5 mΩ
mV measurement ⁽⁹⁾	±250 mV	0.001 mV	0.02 % RDG + 4 µV

Temperature coefficient < ±0.001% RDG / °C outside of 15...35°C (59...95°F)

- 1) Uncertainty includes reference standard uncertainty, hysteresis, nonlinearity, repeatability and typical long-term stability for mentioned period. (k=2)
- 2) Load effect < 5 µV/mA. Maximum output current 1 mA.
- 3) Load effect < 100 µV/mA. Maximum output current 1 mA (0 ... 10 V)
- 4) Amplitude range 0 ... 5 Vpp (positive), 0 ... 5 V (symmetric). Amplitude setting accuracy up to 5kHz ±(200 mV + 5% of set value).
Waveforms: Square wave (positive / symmetric) and sinewave (above 40 Hz).
- 5) Pulse generation frequency range 0.1 ... 1000 Hz. Amplitude range 0 ... 5 Vpp (positive), 0 ... 5 V (symmetric).
- 6) Valid with measurement current 0.2 ... 2 mA (1 ... 250 Ω), 0.05 < I_{meas} * R_{sim} < 0.5 V (250 ... 4000 Ω). Ω/RTD simulation settling time 1 ms.
- 7) Whichever is greater.
- 8) Specification valid with 4 wire connection. In 3 wire connection add 10 mΩ.
- 9) Bias current < 10 nA.

MC5 and MC5-IS

Thermocouple Measurement and Simulation

Type	Range (°C)	Range (°C)	1 Year Uncertainty ⁽¹⁾ (±)
B ⁽²⁾	0 ... 1820	0 ... 200	⁽³⁾
		200 ... 500	2.0 °C
		500 ... 800	0.8 °C
		800 ... 1820	0.6 °C
R ⁽²⁾	-50 ... 1768	-50 ... 0	1.0 °C
		0 ... 150	0.7 °C
		150 ... 1400	0.5 °C
		1400 ... 1768	0.6 °C
S ⁽²⁾	-50 ... 1768	-50 ... 0	1.0 °C
		0 ... 50	0.7 °C
		50 ... 1500	0.6 °C
		1500 ... 1768	0.7 °C
E ⁽²⁾	-270 ... 1000	-270 ... -200	⁽³⁾
		-200 ... 0	0.08 % RDG + 0.07°C
		0 ... 600	0.015 % RDG + 0.07°C
		600 ... 1000	0.026 % RDG
J ⁽²⁾	-210 ... 1200	-210 ... -200	⁽³⁾
		-200 ... 0	0.07 % RDG + 0.08°C
		0 ... 1200	0.02 % RDG + 0.08°C
K ⁽²⁾	-270 ... 1372	-270 ... -200	⁽³⁾
		-200 ... 0	0.1 % RDG + 0.1 °C
		0 ... 1000	0.02 % RDG + 0.1 °C
		1000 ... 1372	0.03 % RDG
N ⁽²⁾	-270 ... 1300	-270 ... -200	⁽³⁾
		-200 ... -100	0.2 % RDG
		-100 ... 0	0.05 % RDG + 0.15°C
		0 ... 750	0.01 % RDG + 0.15°C
T ⁽²⁾	-270 ... 400	750 ... 1300	0.03 % RDG
		-270 ... -250	⁽³⁾
		-250 ... -200	0.7 °C
		-200 ... 0	0.1 % RDG + 0.1°C
U ⁽⁴⁾	-200 ... 600	0 ... 400	0.01 % RDG + 0.1°C
		-200 ... 0	0.1 % RDG + 0.15°C
L ⁽⁴⁾	-200 ... 900	0 ... 600	0.01 % RDG + 0.15°C
		-200 ... 0	0.07 % RDG + 0.13°C
C ⁽⁵⁾	0 ... 2315	0 ... 900	0.4 °C
		900 ... 2000	0.045 % RDG
		2000 ... 2315	1.2 °C
G ⁽⁶⁾	0 ... 2315	0 ... 70	⁽³⁾
		70 ... 200	1.0 °C
		200 ... 1600	0.5 °C
		1600 ... 2000	0.7 °C
		2000 ... 2315	1.0 °C
D ⁽⁵⁾	0 ... 2315	0 ... 1000	0.4 °C
		1000 ... 2000	0.04 % RDG
		2000 ... 2315	1.2 °C

Resolution 0.01°C.

With internal reference junction (module RJ) add 0.1°C uncertainty.

Other thermocouple types also available as an option.

- 1) Uncertainty includes reference standard uncertainty, hysteresis, nonlinearity, repeatability and typical long-term stability for mentioned period. (k=2)
- 2) IEC 584, NIST MN 175, BS 4937, ANSI MC96.1
- 3) $\pm(0.02\% \text{ of thermovoltage} + 4 \mu\text{V})$
- 4) DIN 43710
- 5) ASTM E 988 - 96
- 6) ASTM E 1751 - 95e1

Reference Junction Module (RJ)

Range (°C)	1 Year Uncertainty ⁽¹⁾ (±)
-10 ... 50 °C	0.1 °C

- 1) Uncertainty includes reference standard uncertainty, hysteresis, nonlinearity, repeatability and typical long-term stability for mentioned period. (k=2)

RELATED PRODUCTS AND SERVICES

Calibration Software

CMX Calibration Management Software

CMX is calibration management software that assists in documenting, planning, analyzing and, finally, optimizing calibration work. CMX's scalable technology and user configuration allows you to integrate it easily into other systems for a one-of-kind calibration system that fits your specific needs completely.

CMX also helps to meet the regulatory requirements, whether your plant's calibration system needs to comply with ISO 17025, cGMP or 21 CFR Part 11. By using CMX, you will have all your calibration results in a traceable and auditable form, either printed on paper or stored in electronic format in a database.



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The PG series includes hand-held, lightweight pressure and vacuum sources for field use. The PG series of hand pumps are ideal pressure/vacuum generators to be used as accessories for pressure and vacuum calibration.

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Lampiran 6.

Sertifikat Kalibrasi MC5 (*Multifunction Calibration*)

Beamex Oy Ab

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FI-68600 Pietarsaari
Finland

Tel. +358 10 550 5000

Fax +358 10 550 5404

www.beamex.com

Certificate of Calibration No
Kalibrointitodistus n:o
Kalibreringsbevis nr

K026-11E377

MC5

S/N: 25518808

Calibration

C e r t i f i c a t e

BEAMEX OY AB
Calibration Laboratory

Isuonraitti 10, 68600 PIETARSAARI

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beamex

ACCREDITED CALIBRATION LABORATORY



Certificate of Calibration No K026-11E377

Customer

Universitas Negeri Jakarta
Fakultas Teknik, Jurusan Teknik
Elektro, Jl. Rawamangun Muka,
Jakarta
Indonesia

Name

Multifunction Calibrator

Manufactured by

Beamex Oy Ab

Model

MC5

Serial Number

25518808

Date

07.02.2011

Signatures

Mika Pennanen

Jari Kivelä

Quantity 1(8)

Production Technician

Calibration Engineer

Documents Attached

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Electrical Module (E) S/N: 38609

Low Voltage Measurement

range: ± 1 V, 1 Year Uncertainty: $\pm(5 \mu\text{V} + 0.02\% \text{RDG})$

Input [V]	Indicated Value [V]	Difference [V]	Expanded Uncertainty (k=2) [V]	Specification Low Limit [V]	Specification High Limit [V]	Status
-1.000014	-1.00006	-0.000046	± 0.000017	-1.000219	-0.999809	PASS
-0.0000020	-0.000002	0.0000000	± 0.0000020	-0.0000070	0.0000030	PASS
0.2499900	0.249991	0.0000010	± 0.0000040	0.2499350	0.2500450	PASS
0.499988	0.49999	0.000002	± 0.000015	0.499883	0.500093	PASS
0.749982	0.74999	0.000008	± 0.000016	0.749827	0.750137	PASS
0.999991	1.00000	0.000009	± 0.000017	0.999786	1.000196	PASS

High Voltage Measurement

range: ± 50 V, 1 Year Uncertainty: $\pm(0.00025 \text{ V} + 0.02\% \text{RDG})$

Input [V]	Indicated Value [V]	Difference [V]	Expanded Uncertainty (k=2) [V]	Specification Low Limit [V]	Specification High Limit [V]	Status
-49.9898	-49.992	-0.0022	± 0.0015	-50.0000	-49.9796	PASS
-0.000002	0.00001	0.000012	± 0.000014	-0.000252	0.000248	PASS
9.99819	9.9984	0.00021	± 0.00017	9.99594	10.00044	PASS
19.99572	19.9960	0.00028	± 0.00030	19.99147	19.99997	PASS
29.9937	29.994	0.0003	± 0.0014	29.9875	29.9999	PASS
39.9918	39.992	0.0002	± 0.0014	39.9836	40.0000	PASS
49.9898	49.990	0.0002	± 0.0015	49.9796	50.0000	PASS

Current Measurement

range: ± 100 mA, 1 Year Uncertainty: $\pm(0.0015 \text{ mA} + 0.02\% \text{RDG})$

Input [mA]	Indicated Value [mA]	Difference [mA]	Expanded Uncertainty (k=2) [mA]	Specification Low Limit [mA]	Specification High Limit [mA]	Status
-100.0003	-100.004	-0.0037	± 0.0057	-100.0218	-99.9788	PASS
0.00000	0.0000	0.00000	± 0.00014	-0.00150	0.00150	PASS
3.99996	4.0001	0.00014	± 0.00022	3.99766	4.00226	PASS
11.99975	12.0001	0.00035	± 0.0011	11.99585	12.00365	PASS
19.99977	20.0001	0.00033	± 0.0015	19.99427	20.00527	PASS
49.9998	49.999	-0.0008	± 0.0033	49.9883	50.0113	PASS
100.0004	100.001	0.0006	± 0.0057	99.9789	100.0219	PASS

Electrical Module (E) S/N: 38609**Current Generation**range: 0...25 mA, 1 Year Uncertainty: $\pm(0.0015 \text{ mA} + 0.02\% \text{ RDG})$

Generated Value [mA]	Measured Value [mA]	Difference [mA]	Expanded Uncertainty (k=2) [mA]	Specification Low Limit [mA]	Specification High Limit [mA]	Status
0.0000	0.0000	0.0000	± 0.00014	-0.0015	0.0015	PASS
5.0000	5.0001	0.0001	± 0.00024	4.9975	5.0025	PASS
10.0000	9.9996	-0.0004	± 0.00038	9.9965	10.0035	PASS
15.0000	14.9995	-0.0005	± 0.0013	14.9955	15.0045	PASS
20.0000	20.0001	0.0001	± 0.0015	19.9945	20.0055	PASS
25.0000	25.0000	0.0000	± 0.0018	24.9935	25.0065	PASS

Frequency Measurementrange: 0.0028...50000 Hz, 1 Year Uncertainty: $\pm 0.01\% \text{ RDG}$

Input [Hz]	Indicated Value [Hz]	Difference [Hz]	Expanded Uncertainty (k=2) [Hz]	Specification Low Limit [Hz]	Specification High Limit [Hz]	Status
1.000002	1.00000	-0.000002	± 0.000014	0.999902	1.000102	PASS
10.00002	10.0000	-0.00002	± 0.00014	9.99902	10.00102	PASS
100.0002	100.000	-0.0002	± 0.0014	99.9902	100.0102	PASS
1000.002	1000.00	-0.002	± 0.014	999.902	1000.102	PASS
10000.02	10000.0	-0.02	± 0.14	9999.02	10001.02	PASS
50000.08	50000.1	0.02	± 0.29	49995.08	50005.08	PASS

Electrical & Temperature Module (ET) S/N: 59135

Low Voltage Measurement

Range: ± 500 mV, 1 Year Uncertainty: $\pm(0.004$ mV + 0.02% RDG)

Input [mV]	Indicated Value [mV]	Difference [mV]	Expanded Uncertainty (k=2) [mV]	Specification Low Limit [mV]	Specification High Limit [mV]	Status
-500.001	-500.01	-0.009	± 0.015	-500.105	-499.897	PASS
-0.0025	-0.003	-0.0005	± 0.0017	-0.0065	0.0015	PASS
99.9961	99.995	-0.0011	± 0.0024	99.9721	100.0201	PASS
199.9975	199.996	-0.0015	± 0.0033	199.9535	200.0415	PASS
299.996	300.00	0.004	± 0.014	299.932	300.060	PASS
399.996	400.00	0.004	± 0.014	399.912	400.080	PASS
499.994	499.99	-0.004	± 0.015	499.890	500.098	PASS

Low Voltage Generation

Range: ± 500 mV, 1 Year Uncertainty: $\pm(0.004$ mV + 0.02% RDG)

Generated Value [mV]	Measured Value [mV]	Difference [mV]	Expanded Uncertainty (k=2) [mV]	Specification Low Limit [mV]	Specification High Limit [mV]	Status
-500.00	-499.99	0.01	± 0.015	-500.10	-499.90	PASS
0.00	0.000	0.000	± 0.0017	-0.004	0.004	PASS
100.00	100.001	0.001	± 0.0024	99.976	100.024	PASS
200.00	200.000	0.000	± 0.0033	199.956	200.044	PASS
300.00	300.00	0.00	± 0.014	299.94	300.06	PASS
400.00	400.00	0.00	± 0.014	399.92	400.08	PASS
500.00	500.00	0.00	± 0.015	499.90	500.10	PASS

Voltage Generation

Range: ± 12 V, 1 Year Uncertainty: $\pm(0.0001$ V + 0.02% RDG)

Generated Value [V]	Measured Value [V]	Difference [V]	Expanded Uncertainty (k=2) [V]	Specification Low Limit [V]	Specification High Limit [V]	Status
-12.0000	-11.9997	0.0003	± 0.00022	-12.0025	-11.9975	PASS
0.00000	-0.00001	-0.00001	± 0.000014	-0.00010	0.00010	PASS
2.5000	2.5000	0.0000	± 0.00014	2.4994	2.5006	PASS
5.0000	5.0000	0.0000	± 0.00015	4.9989	5.0011	PASS
7.5000	7.4999	-0.0001	± 0.00016	7.4984	7.5016	PASS
10.0000	10.0000	0.0000	± 0.00017	9.9979	10.0021	PASS
12.0000	11.9999	-0.0001	± 0.00022	11.9975	12.0025	PASS

Current Generation

Range: ± 25 mA, 1 Year Uncertainty: $\pm(0.001$ mA + 0.02% RDG)

Generated Value [mA]	Measured Value [mA]	Difference [mA]	Expanded Uncertainty (k=2) [mA]	Specification Low Limit [mA]	Specification High Limit [mA]	Status
-25.0000	-24.9996	0.0004	± 0.0018	-25.0060	-24.9940	PASS
0.0000	-0.0001	-0.0001	± 0.00014	-0.0010	0.0010	PASS
5.0000	4.9998	-0.0002	± 0.00024	4.9980	5.0020	PASS
10.0000	9.9998	-0.0002	± 0.00038	9.9970	10.0030	PASS
15.0000	14.9996	-0.0004	± 0.0013	14.9960	15.0040	PASS
20.0000	19.9997	-0.0003	± 0.0015	19.9950	20.0050	PASS
25.0000	25.0000	0.0000	± 0.0018	24.9940	25.0060	PASS

Electrical & Temperature Module (ET) S/N: 59135

Frequency Generation

range: 0.00028...50000 Hz, 1 Year Uncertainty: $\pm 0.01\%$ RDG

Generated Value [Hz]	Measured Value [Hz]	Difference [Hz]	Expanded Uncertainty (k=2) [Hz]	Specification Low Limit [Hz]	Specification High Limit [Hz]	Status
1.00000	1.00030	0.00000	± 0.000014	0.99990	1.00010	PASS
10.0000	10.0000	0.0000	± 0.00014	9.9990	10.0010	PASS
100.000	100.000	0.000	± 0.0014	99.990	100.010	PASS
1000.00	1000.00	0.00	± 0.014	999.90	1000.10	PASS
10000.0	10000.0	0.0	± 0.14	9999.0	10001.0	PASS
50000.0	50000.0	0.0	± 0.29	49995.0	50005.0	PASS

Resistance Measurement

range: 0...4000 ohm, 1 Year Uncertainty: $\pm(0.0035 \text{ ohm} + 0.02\% \text{ RDG})$

Input [ohm]	Indicated Value [ohm]	Difference [ohm]	Expanded Uncertainty (k=2) [ohm]	Specification Low Limit [ohm]	Specification High Limit [ohm]	Status
5.0080	5.008	0.0000	± 0.0014	5.0035	5.0125	PASS
80.2572	80.257	-0.0002	± 0.0024	80.2376	80.2768	PASS
159.9107	159.910	-0.0007	± 0.0034	159.8752	159.9462	PASS
320.244	320.24	-0.004	± 0.015	320.176	320.312	PASS
1000.232	1000.23	-0.002	± 0.021	1000.028	1000.436	PASS
2000.251	2000.25	-0.001	± 0.040	1999.847	2000.655	PASS
4000.72	4000.7	-0.02	± 0.15	3999.92	4001.52	PASS

Resistance Simulation

range: 1...4000 ohm, 1 Year Uncertainty: $\pm 0.030 \text{ ohms}$ or $0.04\% \text{ RDG}$

Simulated Value [ohm]	Measured Value [ohm]	Difference [ohm]	Expanded Uncertainty (k=2) [ohm]	Specification Low Limit [ohm]	Specification High Limit [ohm]	Status
5.00	5.00	0.00	± 0.014	4.97	5.03	PASS
130.00	130.00	0.00	± 0.014	129.95	130.05	PASS
145.00	145.00	0.00	± 0.014	144.94	145.06	PASS
270.00	270.00	0.00	± 0.014	269.89	270.11	PASS
290.00	290.00	0.00	± 0.014	289.88	290.12	PASS
540.00	540.00	0.00	± 0.016	539.78	540.22	PASS
570.00	570.01	0.01	± 0.017	569.77	570.23	PASS
1050.0	1050.0	0.0	± 0.14	1049.6	1050.4	PASS
1200.0	1200.0	0.0	± 0.14	1199.5	1200.5	PASS
2100.0	2100.0	0.0	± 0.14	2099.2	2100.8	PASS
2300.0	2300.1	0.1	± 0.14	2299.1	2300.9	PASS
4000.0	3999.7	-0.3	± 0.15	3998.4	4001.6	PASS

Electrical & Temperature Module (ET) S/N: 59135

100 Measurement

Range: -200°C...850°C ITS90, 1 Year Uncertainty: -200°C to 0°C ±(0.06°C), 0°C to 850°C ±(0.025% of temp. + 0.06°C)

Input [ohm]	Corresponding Temperature [°C]	Indicated Value [°C]	Difference [°C]	Expanded Uncertainty (k=2) [°C]	Specification Low Limit [°C]	Specification High Limit [°C]	Status
18.956	-198.99	-198.99	0.00	±0.014	-199.05	-198.93	PASS
99.986	-0.03	-0.03	0.00	±0.015	-0.09	0.03	PASS
138.499	99.98	99.98	0.00	±0.015	99.89	100.07	PASS
280.999	500.06	500.06	0.00	±0.020	499.87	500.25	PASS
390.217	849.10	849.09	-0.01	±0.027	848.83	849.37	PASS

100 Simulation

Range: -200°C...850°C ITS90, 1 Year Uncertainty: -200°C to 0°C ±(0.1°C), 0°C to 850°C ±(0.025% of temp. + 0.1°C)

Simulated Value [°C]	Corresponding Resistance [ohm]	Measured Value [ohm]	Corresponding Temperature [°C]	Difference [°C]	Expanded Uncertainty (k=2) [°C]	Specification Low Limit [°C]	Specification High Limit [°C]	Status
-199.00	18.952	18.951	-199.00	0.00	±0.014	-199.10	-198.90	PASS
0.00	100.000	99.997	-0.01	-0.01	±0.015	-0.10	0.10	PASS
100.00	138.506	138.503	99.99	-0.01	±0.015	99.87	100.13	PASS
500.00	280.978	280.980	500.01	0.01	±0.020	499.77	500.23	PASS
849.00	390.188	390.189	849.00	0.00	±0.027	848.69	849.31	PASS

Thermocouple Measurement, Type K (without cold junction compensation RJ=0°C)

Range: -270°C...1372°C ITS90, 1 Year Uncertainty: -270°C to -200°C ±(0.02% of thermovoltage + 0.004 mV),
 00°C to 0°C ±(0.1% of temp. + 0.1°C), 0°C to 1000°C ±(0.02% of temp. + 0.1°C), 1000°C to 1372°C ±(0.03% of temp.)

Input [mV]	Corresponding Temperature [°C]	Indicated Value [°C]	Difference [°C]	Expanded Uncertainty (k=2) [°C]	Specification Low Limit [°C]	Specification High Limit [°C]	Status
-6.405	-250.35	-250.52	-0.17	±0.46	-251.42	-249.28	PASS
-0.002	-0.05	-0.07	-0.02	±0.029	-0.15	0.05	PASS
20.642	499.93	499.92	-0.01	±0.031	499.73	500.13	PASS
41.272	999.92	999.90	-0.02	±0.039	999.62	1000.22	PASS
54.849	1370.89	1370.87	-0.02	±0.048	1370.48	1371.30	PASS

Thermocouple Simulation, Type K (without cold junction compensation RJ=0°C)

Range: -270°C...1372°C ITS90, 1 Year Uncertainty: -270°C to -200°C ±(0.02% of thermovoltage + 0.004 mV),
 00°C to 0°C ±(0.1% of temp. + 0.1°C), 0°C to 1000°C ±(0.02% of temp. + 0.1°C), 1000°C to 1372°C ±(0.03% of temp.)

Simulated Value [°C]	Corresponding Voltage [mV]	Measured Value [mV]	Corresponding Temperature [°C]	Difference [°C]	Expanded Uncertainty (k=2) [°C]	Specification Low Limit [°C]	Specification High Limit [°C]	Status
-250.00	-6.404	-6.402	-249.61	0.39	±0.53	-251.07	-248.93	PASS
0.00	0.000	0.000	0.01	0.01	±0.042	-0.10	0.10	PASS
500.00	20.644	20.644	500.00	0.00	±0.042	499.80	500.20	PASS
1000.00	41.276	41.276	1000.01	0.01	±0.050	999.70	1000.30	PASS
1371.00	54.852	54.853	1371.01	0.01	±0.060	1370.59	1371.41	PASS

100: Temperature/resistance conversions are based on standard IEC 751 AMENDMENT 2 (1995-07)

Thermocouple: Temperature/voltage conversions are based on the IEC 584-1 (1995-09) standard.

Internal Reference Junction Module (RJ) S/N: 79332

Thermocouple, Type K (Not part of Beamex's accredited competencies)

Compensated Type K in ice bath [°C]	Ambient temperature [°C]	Indicated value [°C]	Difference [°C]	Expanded Uncertainty (k=2) [°C]	Specification Low Limit [°C]	Specification High Limit [°C]	Status
0.00	23	0.00	0.00	±0.10	-0.20	0.20	PASS

Temperature / voltage conversion is based on the IEC 584-1 (1995-09) standard.

Calibration of the internal reference junction compensation has been made by measuring in ice bath (0°C) with the K type thermocouple specified in the calibration procedures.

Multifunction Calibrator MC5

Serial No: 25518808

Calibration Procedure

Calibration was carried out according to the internal instruction no.7.1.4.1.32.

Before starting the calibration of the unit, the unit was allowed to stabilise to the constant laboratory conditions for 2 hours.

Calibration Equipment Used

Equipment	Model	Serial No.	Cert. No.	Calibrated
Digital Multimeter	HP 3458A	2823A16899	K026-10E4496	22.12.2010
Universal Counter	HP 53131A	3736A20701	K026-10E1048	23.03.2010
Thermocouple	Beamex Type K	26	K004-09L306	12.05.2009

Calibrations are traceable to national or international measurement standards.

Calibration Uncertainty

The uncertainty of calibration has been calculated separately for each calibration point. The coverage factor of the uncertainty is 2 ($k=2$), which for a normal distribution corresponds to a coverage probability of approximately 95%.

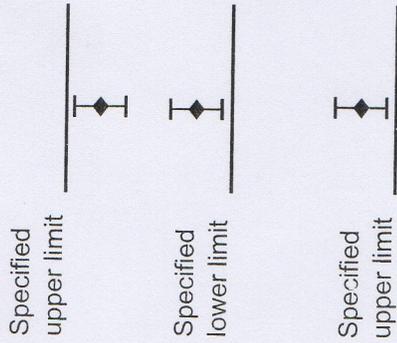
The standard uncertainty of measurement has been determined in accordance with A Publication EA-4/02.

Calibration Conditions

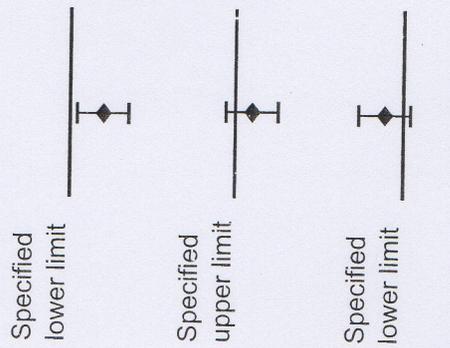
The calibrations were made in controlled conditions where the temperature was $3^{\circ}\text{C} \pm 1^{\circ}\text{C}$ / $73^{\circ}\text{F} \pm 2^{\circ}\text{F}$ and the humidity was $50\% \pm 10\%$.

ASSESSMENT OF COMPLIANCE WITH MANUFACTURER'S SPECIFICATION

PASS = The measurement result is within the specification limit (the specification limits are not breached by the measurement result, extended by half of the expanded uncertainty interval at a level confidence of 95%).



FAIL = The measurement result is outside the specification limit even though it is extended downwards/upwards by half of the expanded uncertainty interval at a level confidence of 95%.



UD = The measurement result is above/below/equal to the specification limit by a margin less than the half of the expanded uncertainty interval; it is therefore not possible to state PASS/FAIL based on 95% level of confidence (UD=UNDEFINED).

(Based on ILAC G8:1996)

Lampiran 7.
Spesifikasi Termometer



Possible areas of application

Long service and measurement accuracy without wear for large-scale heating systems, district heating, and cold-water circulation systems in air conditioning. OEM version, only for volume quantities.

Description

Casing

Nominal size 110, 150 or 200 mm, aluminium, v-shaped, painted in a gold colour. Alternatively, versions with plastic casing top section made from polyamide PA6, black-coloured, are available. The numbers of the display range are printed on the right side and are long-lasting. Connection of casing and immersion tube through grooved adapter piece and locking screw. Advantage: When mounting the thermometer, it is not necessary to turn the casing. Max. ambient temperature 160 °C.

Glass inserts (Capillaries)

Capillary tube of solid glass, bar-shaped, prismatic, diameter approx. 6 to 8 mm, with white background for blue fluid column. Scale is deeply burnt in black, thus being absolutely resistant. The main graduations, which correspond with the printing on the casing, are especially clearly outlined

Thermometric liquid

In the standard version up to 200 °C blue wetting fluid („Fü“).

Immersion tube

Standard version made from brass, type B with connection thread G½. The diameter of this immersion tube is 10 mm, with a wall thickness of 1 mm. Stainless steel available as an option.

Scale intervals and error limits

SIKA thermometers fulfil the requirements of DIN 16195 „Requirements and testing of industrial glass thermometers“. Scale intervals and error limits are defined in relation to the casing size and the display range. For example, a 291 HBZ thermometer, typical for heating applications, with a display range of 0 to 120 °C, has a scale interval of 2 °C and an error limit of 1 °C.

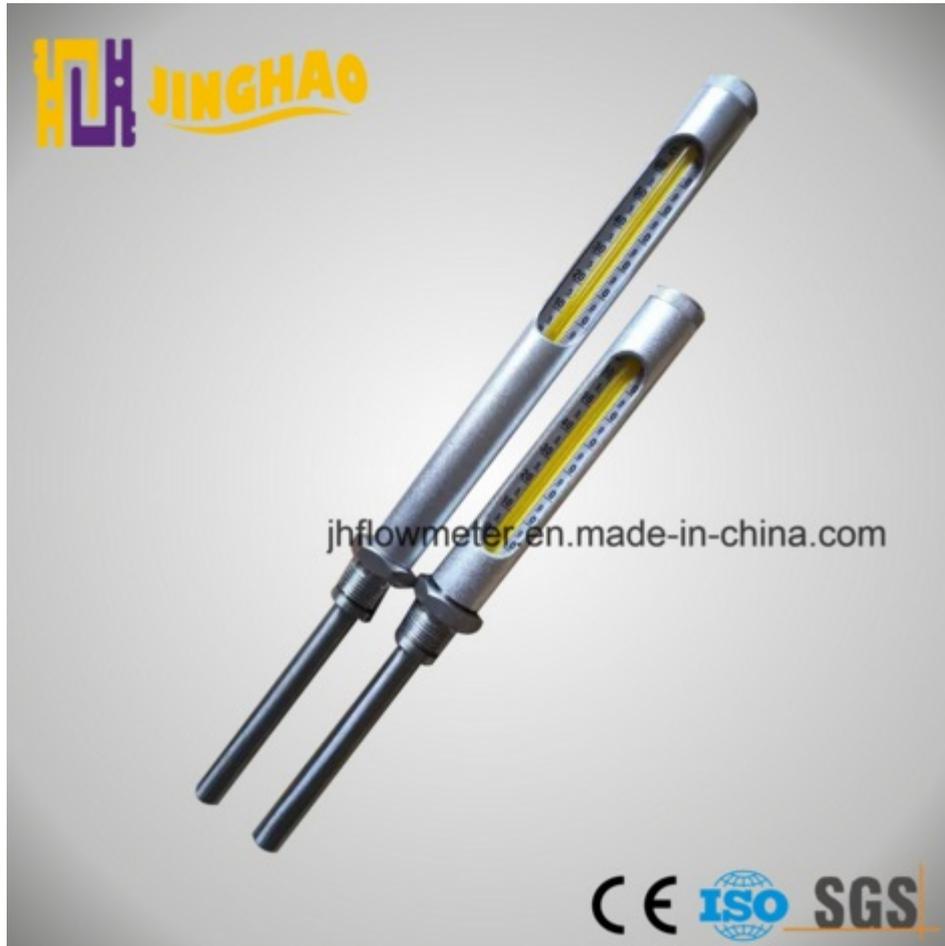


Quick Details

Place of Origin: Zhejiang, China (Mainland)	Brand Name: LETIN, SKYTHERMO or OEM	Model Number: LT-093-03
Usage: Industrial	Theory: Glass Thermometer	Accuracy: 1.0
Temperature range: -30~600C	Product name: v-shape glass thermometer	Material: metal case, glass rod
Upper body size: 200mm	stem length: 63mm or custom-made	scale: C or F or both
Application: industrial, boat, marine	Certificates: ISO9001:2008	Standard: ROHS /CE
Establish: 2001	Location: Yuyao, near Ningbo	

Packaging & Delivery

Packaging Details:	white box+carton. OEM is available for v-shape glass thermometer
Delivery Detail:	usually within 30 days



Product Details

Basic Info.

Model NO.: JH-TM-J

Accuracy: 1°C

Display: Dial

Temperature Range: -50-400c

Color: Black White and Yellow

Material of Case: Stainless Steel,Aluminum

Standard: Celsius/Fahrenheit

Usage: Industrial

Material: Mercury

Length of Probe: 110mm or Customized

Thread Type: M20X1.5,G1/2" or Customized

Export Markets: Global

Additional Info.

Trademark: JH

Standard: CE, RoHS

HS Code: 9025800000

Packing: Carton

Origin: Shanghai

Production Capacity: 10000PCS/M

ATLANTIS®



SB series

RG series

Specifications

Type	Type L--rigid 90° angle stem, available for SB & RG series Type S--rigid straight stem, available for SB & RG & SG series
Case material	SB series--V-shaped aluminum completely polished, gold-colored anodized RG series--Cylinder-shaped steel, chromium anodized SG series--Rectangular-shaped aluminum, silver-colored painted
Case size	SB series--110mmL x 35mmW; 150mmL x 35mmW; 200mmL x 35mmW RG series--120mmL x 19mmΦ; 140mm x 19mmΦ SG series--110mmL x 32mmW; 145mm x 32mmW
Lens	Clear glass
Scale plate	SB series--scale painted on the V-shaped case RG & SG series--Aluminum, black markings on white background single scale °C or °F; dual scale °C and °F only available for SB series
Measuring principle	Mercury filled in glass tube Organic liquid available made-to-order, only for range below 200°C
Wetted parts material	Brass, chromium anodized for RG & SG series Stainless steel available made-to-order
Connection	1/2"PF (BSP) / NPT standard, other size available made-to-order
Stem length (including length of thread)	SB series--30; 40; 50; 63; 75; 100; 160; 200 mm RG series--50; 60; 95; 110; 125 mm SG series--30; 70; 80; 110 mm Other length available by order
Accuracy	±1 scale division
Range	SB series -- -60+40; -30+50; 0+60; 0+100; 0+120; 0+160; 0+200; 0+300; 0+400; 0+500; 0+600 °C RG series -- -10+100; 0+100; 0-200; 0+300; 0+500; 0+600 SG series -- 0+100; 0-200; 0+600 Other range available by order

Lampiran 8.
Installation, Operation and Maintenance Guide,
York RecipPak Liquid Chiller

LAMPIRAN INI HANYA BERISI BAGIAN POKOK
(Untuk Melihat Lampiran Secara Lengkap Terdapat Pada Buku
Skripsi)



RecipPak LIQUID CHILLERS
AIR COOLED — RECIPROCATING HERMETIC

INSTALLATION, OPERATION, MAINT.

Supersedes: 150.60-NM1 (790)

192

FORM 150.60-NM2

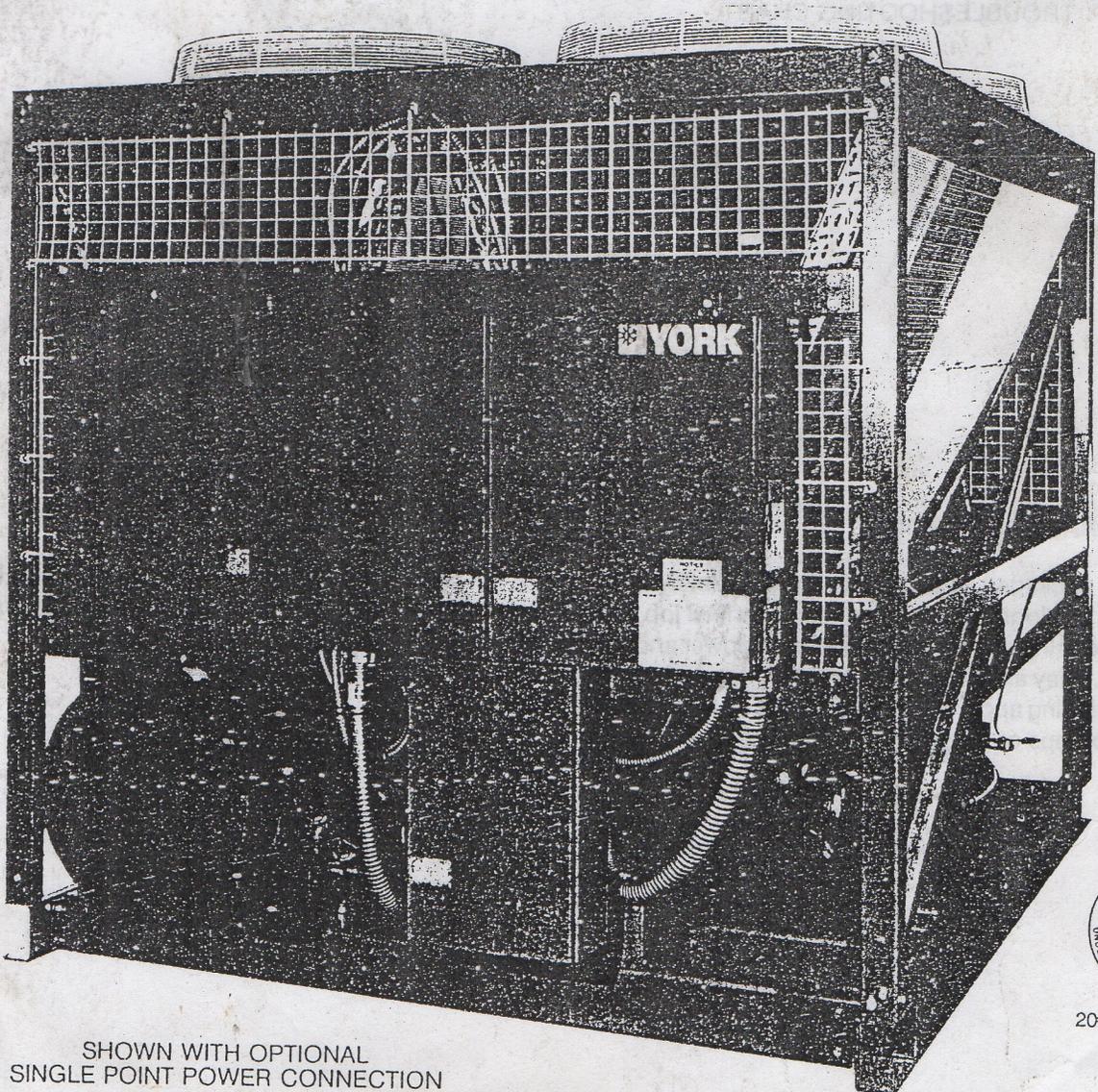
60 HZ MODELS

YCAZ88MR6, YCAJ44MR6, YCAJ44ST6, YCAJ54NS6, YCAJ55ST8,
YCAJ65ST8, YCAJ66XT8

50 HERTZ MODELS

YCAJ44MR7, YCAJ55MR7, YCAJ55ST7, YCAJ65NS7 YCAJ66ST9,
YCAJ76ST9, YCAJ77XT9

STYLE B*



SHOWN WITH OPTIONAL
SINGLE POINT POWER CONNECTION



200, 230, 460-3-60

*With EPROM

031-01096C000
VER 0.0

(Standard, Brine & Metric Models, Combined)

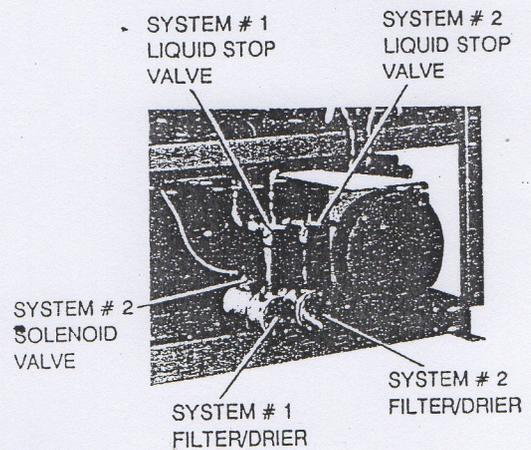
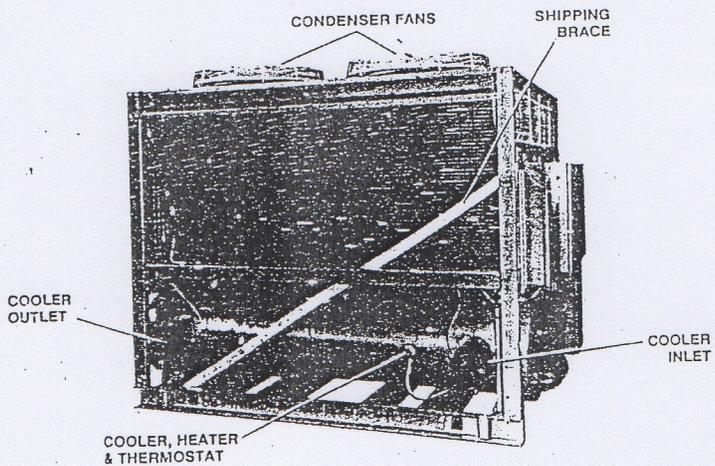
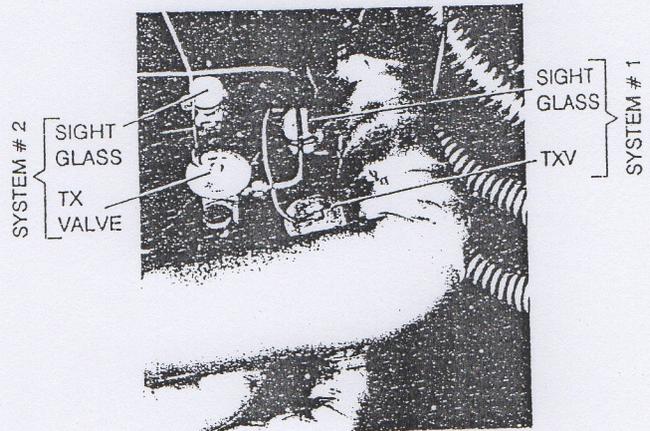
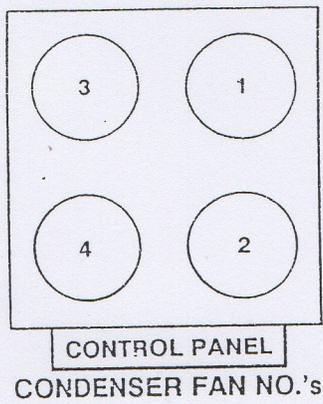
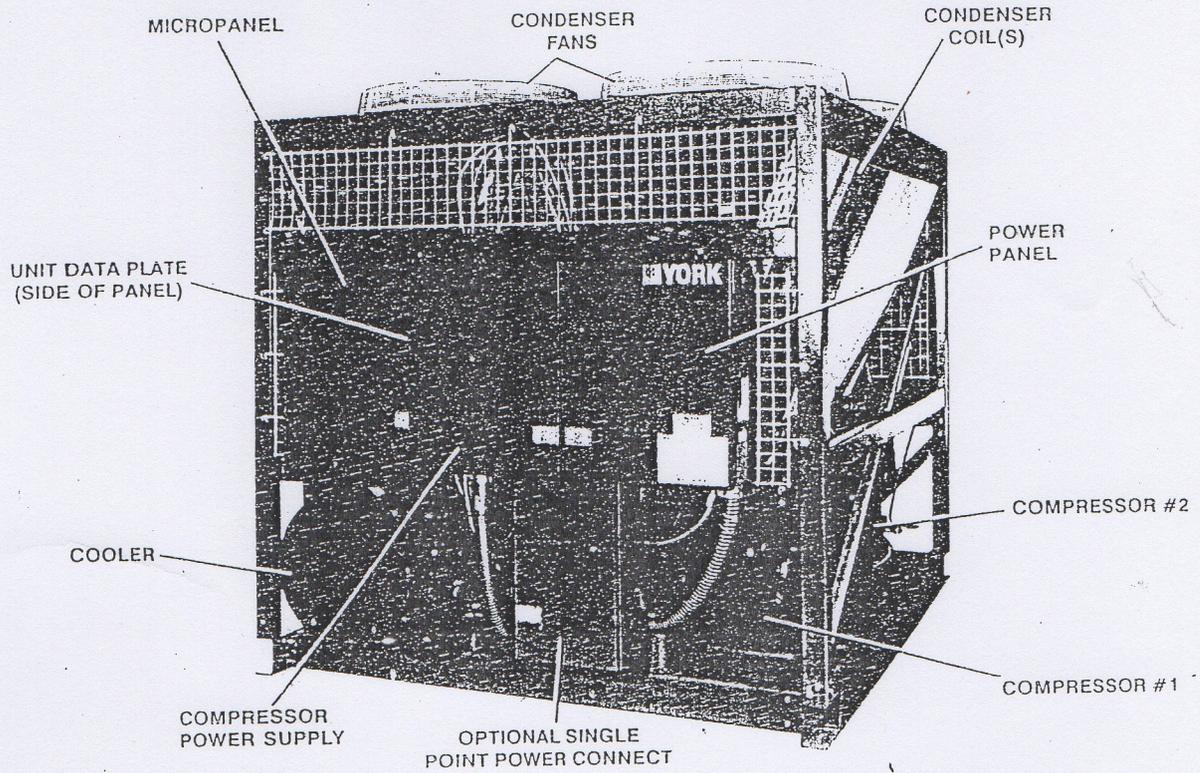
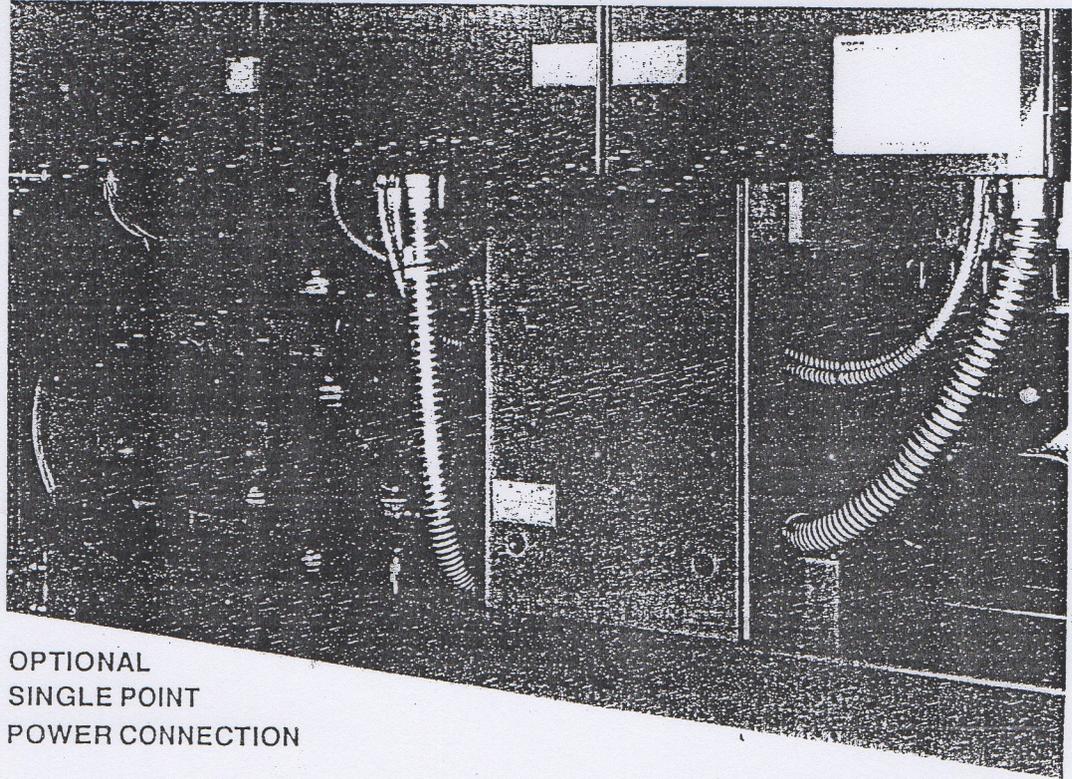
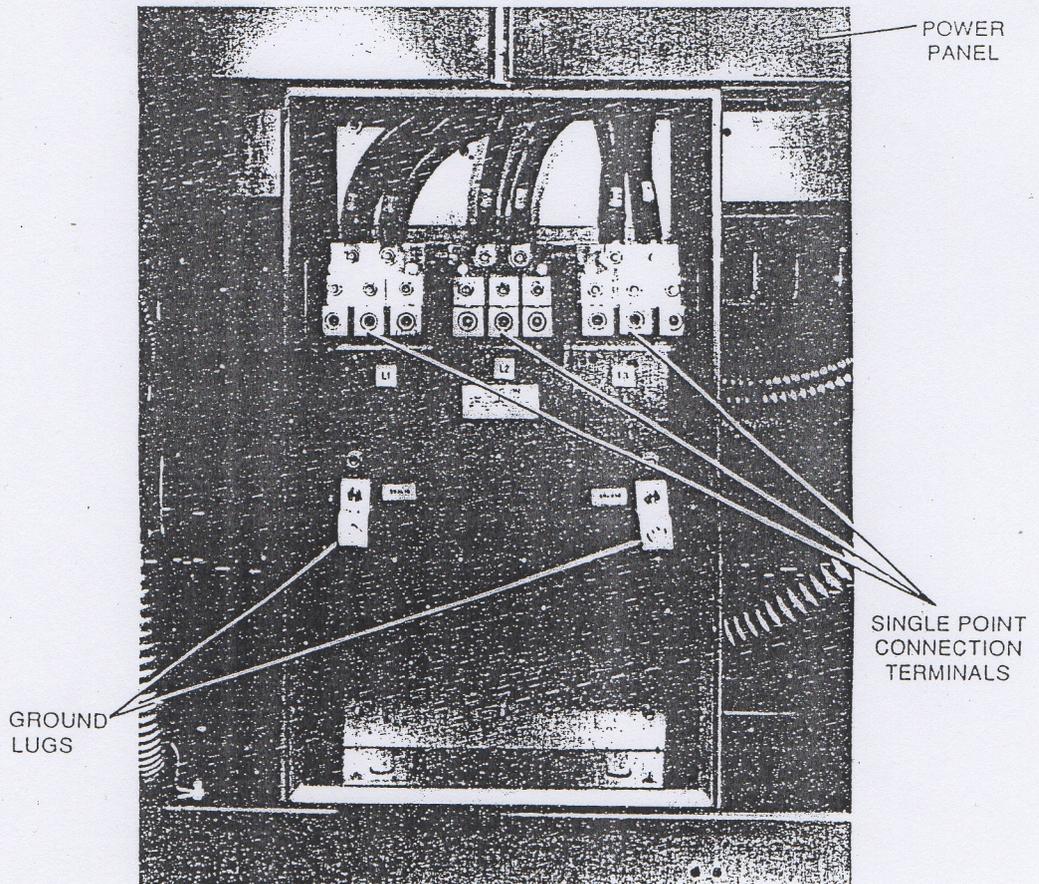


FIG. 1 - UNIT COMPONENTS

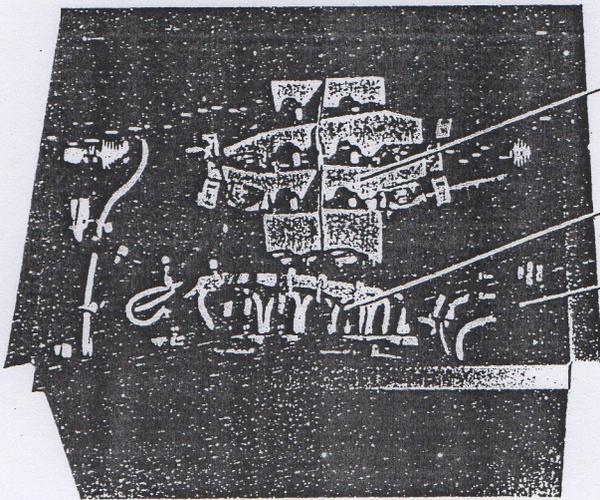


OPTIONAL
SINGLE POINT
POWER CONNECTION



INTERIOR VIEW

FIG. 1 - UNIT COMPONENTS - CONTINUED



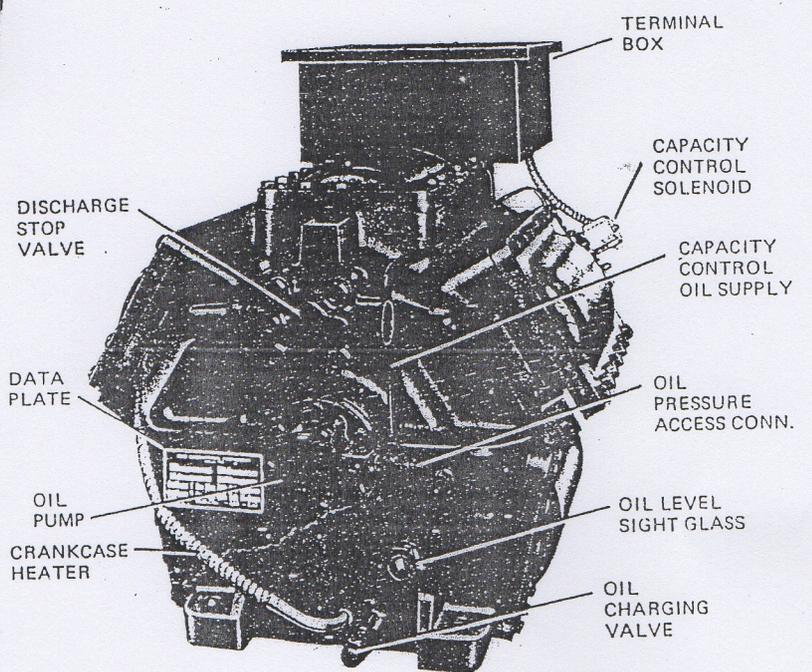
MOTOR
TERMINALS

SUPPRESSORS

MOTOR PROTECTOR (MP)

COMPRESSOR
TERMINAL BOX

6 CYLINDER
MODEL Z COMPRESSOR



DISCHARGE
STOP VALVE

DATA PLATE

OIL PUMP

CRANKCASE
HEATER

TERMINAL
BOX

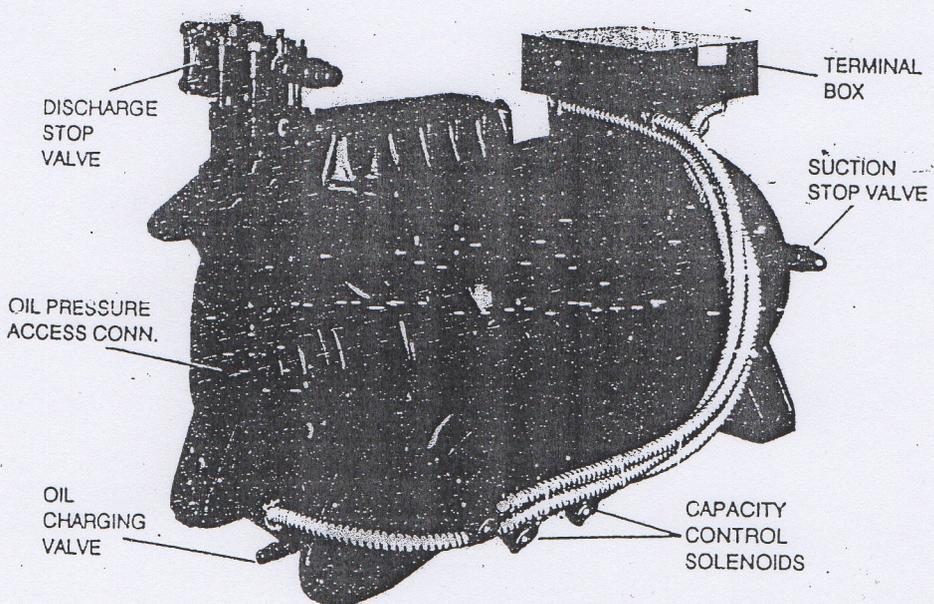
CAPACITY
CONTROL
SOLENOID

CAPACITY
CONTROL
OIL SUPPLY

OIL
PRESSURE
ACCESS CONN.

OIL LEVEL
SIGHT GLASS

OIL
CHARGING
VALVE



DISCHARGE
STOP VALVE

OIL PRESSURE
ACCESS CONN.

OIL
CHARGING
VALVE

TERMINAL
BOX

SUCTION
STOP VALVE

CAPACITY
CONTROL
SOLENOIDS

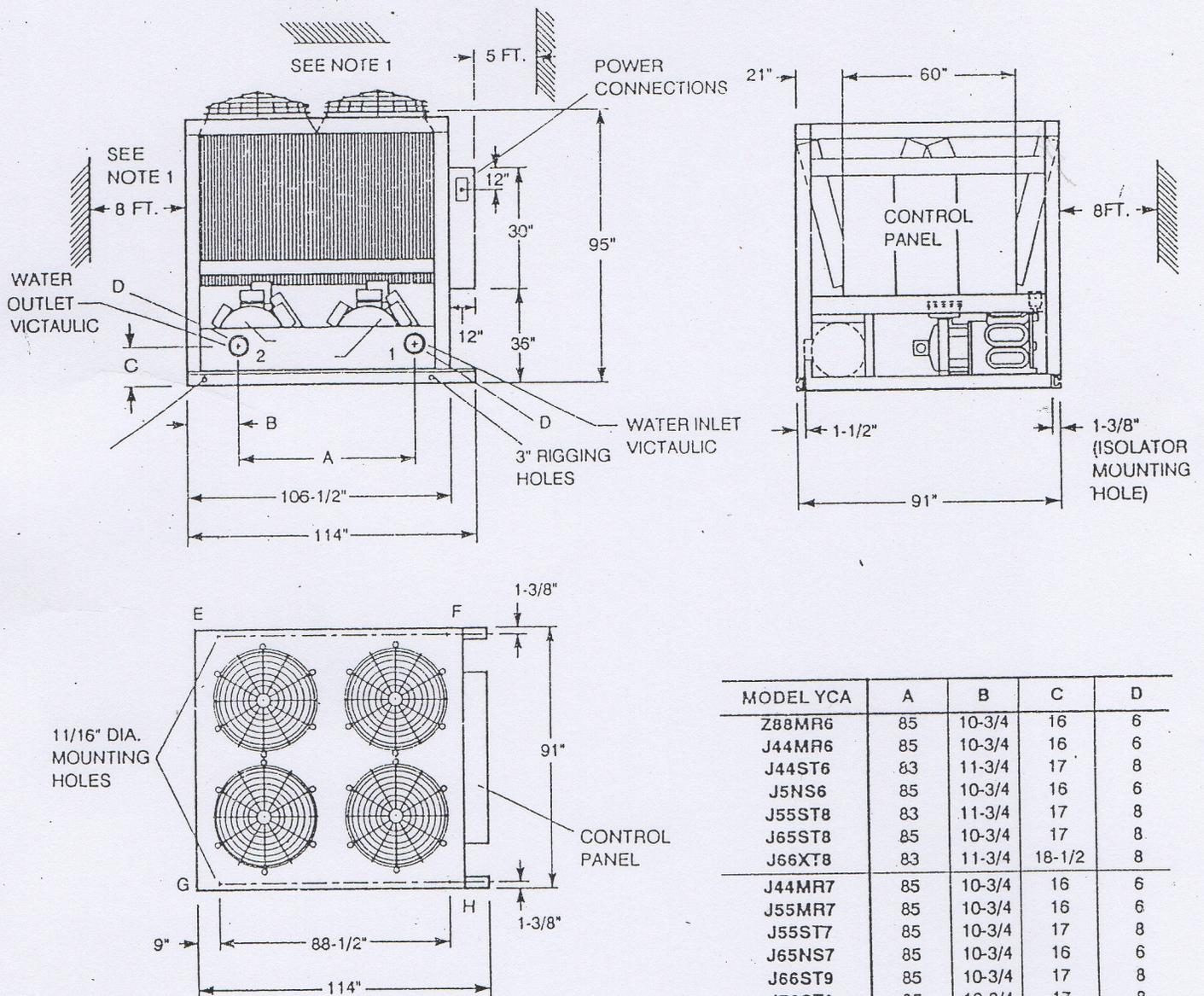
6 CYLINDER
MODEL J "F" COMPRESSOR

FIG. 1A - COMPRESSOR COMPONENTS

PHYSICAL DATA

MODEL YCA		60 HZ	Z88MR6	J44MR6	J44ST6	J54NS6	J55ST8	J65ST8	J66XT8
		50 HZ	J44MR7	J55MR7	J55ST7	J65NSZ	J66ST9	J76ST9	J77XT9
NOMINAL TONS		60 HZ	92.4	104.1	111.5	114.9	131.0	138.8	149.6
		50 HZ	92.1	105.4	112.8	114.9	130.3	138.8	149.6
NO. OF REFRIG. CIRCUITS			2	2	2	2	2	2	2
COMPRESSOR MODEL & MOTOR HORSEPOWER	60 HZ	Sys. 1	Z6W2A-1E (65 HP)	JS43F-M (60 HP)	JS43F-M (60 HP)	JS44F-P (80 HP)	JS44F-P (80 HP)	JS63F-Q (90 HP)	JS63F-Q (90 HP)
		Sys. 2	Z6W1A-1E (65 HP)	JS43F-M (60 HP)	JS43F-M (60 HP)	JS43F-M (60 HP)	JS44F-P (80 HP)	JS44E-P (80 HP)	JS63F-Q (90 HP)
	50 HZ	Sys. 1	JS43F-M (60 HP)	JS44F-P (80 HP)	JS44F-P (80 HP)	JS63F-Q (90 HP)	JS63F-Q (90 HP)	JS64F-S (115 HP)	JS64E-S (115 HP)
		Sys. 2	JS43F-M (60 HP)	JS44F-P (80 HP)	JS44F-P (80 HP)	JS44E-P (80 HP)	JS63F-Q (90 HP)	JS63F-Q (90 HP)	JS64E-S (115 HP)
UNIT CAPACITY CONTROL		60 HZ	5 Steps	5 Steps	5 Steps	5 Steps	5 Steps	6 Steps	7 Steps
		50 HZ	5 Steps	5 Steps	5 Steps	6 Steps	7 Steps	7 Steps	7 Steps
CONDENSER—DWP 450 PSIG NO. OF FANS (36" Dia. Direct Drive)			5 3/4	4	4	4	4	4	4
HP/KW Each	60 HZ (1140 RPM)		3/2.4	3/2.4	3/2.4	3/2.4	5/3.8	5/3.8	5/3.8
	50 HZ (950 RPM)		3/2.2	3/2.2	3/2.2	3/2.2	5/4.1	5/4.1	5/4.1
CFM Total		60 HZ	62,200	62,200	60,000	61,100	71,600	71,600	71,600
		50 HZ	61,700	61,700	58,600	60,100	71,100	71,100	71,100
COOLER—DUAL CIRCUITED DWP—235 PSIG REF. SIDE, 150 PSIG WATER SIDE DIA. x LENGTH			14" x 8'	14" x 8'	16" x 8'	14" x 8'	16" x 8'	16" x 8'	20" x 8'
WATER VOLUME (Gals.)			36	36	39	33	39	39	54
GPM	MIN.		120	120	150	120	150	150	250
	MAX.		580	580	640	580	640	640	803
SHIPPING WEIGHT (LBS.)	Alum. Fins	60 HZ	7,500	8,500	9,000	8,800	9,500	9,700	10,300
		50 HZ	8,500	8,650	9,150	9,075	9,900	10,050	10,650
	Copper Fins	60 HZ	8,500	9,500	10,300	9,950	10,800	11,000	11,600
		50 HZ	9,500	9,650	10,450	10,225	11,200	11,350	11,950
OPERATING WEIGHT (LBS.)	Alum. Fins	Sys. 1	7,800	8,800	9,350	9,075	9,850	10,050	10,750
		Sys. 2	8,800	8,950	9,500	9,350	10,250	10,400	11,100
	Copper Fins	Sys. 1	8,800	9,800	10,650	10,225	11,150	11,350	12,050
		Sys. 2	9,800	9,950	10,800	10,500	11,550	11,700	12,400
REFRIG. CHARGE (LBS. R-22)		Sys. 1	71	78	84	89	97	109	114
		Sys. 2	71	78	84	89	97	97	114

DIMENSIONS



MODEL YCA	A	B	C	D
Z88MR6	85	10-3/4	16	6
J44MR6	85	10-3/4	16	6
J44ST6	83	11-3/4	17	8
J5NS6	85	10-3/4	16	6
J55ST8	83	11-3/4	17	8
J65ST8	85	10-3/4	17	8
J66XT8	83	11-3/4	18-1/2	8
J44MR7	85	10-3/4	16	6
J55MR7	85	10-3/4	16	6
J55ST7	85	10-3/4	17	8
J65NS7	85	10-3/4	16	6
J66ST9	85	10-3/4	17	8
J76ST9	85	10-3/4	17	8
J77XT9	83	11-3/4	18-1/2	8

NOTES:

- Clearances — Recommended YORK clearances to prevent condenser air recirculation and faulty operation of units are as follows:
 Side to wall 8'-0"* Rear to wall 8'-0"* Control End to wall 5'-0"* Top 5'-0" Distance between adjacent units 12'-0"
 * No more than one wall can be higher than the top of the unit.
 The area within the clearances shown above and area under the unit must be kept clear of all obstructions that would impede free air flow to the unit. In installations where winter operation is intended and snow accumulations are expected, additional unit height must be provided to insure full air flow.
- VIBRATION ISOLATORS (not shown) will increase overall height of unit by approx. 7".

TROUBLESHOOTING CHART

PROBLEM	CAUSE	SOLUTION
No display on panel Unit will not operate	<ol style="list-style-type: none"> 1. No 115VAC to 2T. 2. No 24VAC to Power Supply Board. 3. 2T defective, no 24VAC output. 4. No +12V output from Power Supply Board. <p style="text-align: center;"><i>Contact YORK Service Before Replacing Circuit Boards!</i></p>	<ol style="list-style-type: none"> 1. Checking wiring and fuses (1 FU and 2 FU). Check emergency stop contacts Δ 5 to Δ 1. 2. Check wiring 2T to Power Supply Board. 3. Replace 2T. 4. Replace Power Supply Board or isolate excessive load on the board.
"NO RUN PERM"	<ol style="list-style-type: none"> 1. No flow. 2. Flow switch installed improperly. 3. Defective flow switch. 4. Remote cycling device open. 5. "System" switch in the OFF position. 	<ol style="list-style-type: none"> 1. Check chilled liquid flow. 2. Check that flow switch is installed according to manufacturer's Instructions. 3. Replace flow switch. 4. Check cycling devices connected to terminals 13 & 14 of the TB3 Terminal Block. 5. Place switches to the ON position.
"MOTOR CURRENT" FAULT Motor Contactor may or may not Energize	<p style="text-align: center;">CONTACTOR DOES NOT ENERGIZE</p> <ol style="list-style-type: none"> 1. External high pressure switch tripped. 2. External motor protector tripped. 3. Defective relay output board. 	<ol style="list-style-type: none"> 1. Check external high pressure switch, fan operation, and discharge pressure stored in memory. Air flow from fans must be up. 2. Check for defective External motor protector, wiring and motor problems. Assure the motor protector is not tripped due to external high pressure switch. 3. Replace relay output board.
	<p style="text-align: center;">CONTACTOR ENERGIZES</p> <ol style="list-style-type: none"> 1. Improper system high voltage. 2. Defective contactor contacts and contactor. 3. Faulty high voltage wiring. 4. High motor current stored in memory. 5. Defective current transformer (CT). <p style="text-align: center;"><i>Contact YORK Service Before Replacing Circuit Boards or C.T.'s!</i></p>	<ol style="list-style-type: none"> 1. Check system high voltage supply. 2. Check contacts and contactor. 3. Check wiring. 4. Loose calibration resistors in J9 (SYS 1) or J10 (SYS 2) of power supply board. 5. CT resistance 42-44Ω.
"LOW OIL PRESS" FAULT	<ol style="list-style-type: none"> 1. Low oil charge. 2. Too much refrigerant-in oil, particularly on start-up. 3. Liquid Line Solenoid Valve (LLSV) not operating. 4. Suction Press. Transducer or wiring defective. 5. Oil Press. Transducer or wiring defective. 	<ol style="list-style-type: none"> 1. Oil level should be visible in either sight glass at all times. Add YORK "C" oil if necessary. 2. Check crankcase oil heater operation. (350 Watt heater should be "ON" when unit is "OFF". Measure heater current. (Should be min. 2 amps.) 3. Check wiring and LLSV. 4. Compare display to a gauge (SYS OFF). Replace defective component. 5. Compare suction and oil gauges to display. Replace defective component.

PROBLEM	CAUSE	SOLUTION
<p>"Low Suction" Fault</p>	<ol style="list-style-type: none"> 1. Improper Suction Pressure Cut-out adjustment. 2. Low refrig. charge. 3. Fouled filter drier. 4. Thermal expansion valve adjustment/failure. 5. Reduced flow of chilled liquid through cooler. 6. Defective suction press. transducer. 7. Fouled compressor suction strainer. 8. Faulty wiring to transducer. 	<ol style="list-style-type: none"> 1. Adjust per recommended settings and restart unit. 2. Repair leak/add refrigerant. 3. Change drier core. 4. Adjust compressor suction superheat to 11°F (6.1°C) or replace power element (or valve). 5. Check GPM (See OPERATING LIMITATIONS) Check operation of pump. Clean pump strainer, purge chilled liquid system of air. 6. Replace transducer. 7. Remove and clean strainer. 8. Check wiring.
<p>"High Dsch" Fault Cuts out on High Discharge Pressure as sensed by Microprocessor via high discharge pressure transducer.</p> <p><i>NOTE: If external H.P. Cut-out Switch opens, a "Motor Current" Fault will result.</i></p>	<ol style="list-style-type: none"> 1. Condenser fans not operating or rotating backwards. 2. Too much refrigerant. 3. Air in Refrigerant System. 4. Defective discharge pressure transducer. 5. Assure Programmable H.P. Cut-out is correctly set. 6. Assure OAT sensor is reading properly. 	<ol style="list-style-type: none"> 1. Check fans, fuses, and contactors. 2. Remove refrigerant. 3. Evacuate and recharge. 4. Replace discharge pressure transducer. 5. Adjust per recommended settings and restart unit. 6. Place a thermometer next to the sensor and compare reading to the display. Operation should not suffer if thermometer is $\pm 10^\circ\text{F}$.
<p>"Chiller Fault: High Ambient Temp" Cuts out on high ambient temperature. (Max. = 130°F will restart automatically if temperature drops below 128°F)</p>	<ol style="list-style-type: none"> 1. Temperature sensed incorrectly by thermistor. 2. Fans rotating backwards. 3. Air flow to unit restricted (or being re-circulated). 4. High ambient cut-out set too low. 	<ol style="list-style-type: none"> 1. Verify actual ambient temperature at probe $\pm 10^\circ\text{F}$ with a thermometer placed next to the OAT sensor. 2. Air flow must be up. Correct fan rotation. 3. Check installation clearances. (See Page 9). 4. Reprogram cut-out.
<p>"Chiller Fault: Low Ambient Temp" Cuts out on low ambient temperature. (25°F min. for std. adjustable for low ambient unit)</p> <p><i>NOTE: Operation below 25°F requires low ambient accessory.</i></p>	<ol style="list-style-type: none"> 1. Temperature of outside air is below cut-out setting. 2. Temperature sensed incorrectly by thermistor. 3. Check low ambient temperature Cut-out setting on the display. 	<ol style="list-style-type: none"> 1. No problem exists. 2. Verify actual ambient temperature immediately at probe with thermometer. 3. Adjust if necessary. <p><i>NOTE: For occasional operation below 0°F set the cut-out at 0°F. The chiller is then allowed to operate regardless of temperature. A low ambient kit must be installed.</i></p>

PROBLEM	CAUSE	SOLUTION																																														
<p>"Chiller Fault: Low Water Temp" Low water temperature shutdown.</p>	<p>1. RWT Control ONLY: Control range is too small and does not match actual ΔT across evaporator under full load conditions.</p> <p>2. Check LWT cut-out point on panel.</p> <p>3. Defective LWT or RWT sensor. (Assure the sensor is properly installed in the bottom of the well with a generous amount of heat conductive compound.)</p> <p><i>NOTE: It is not unusual to find up to a $\pm 1^\circ F$ difference between the display and a thermometer located in water piping.</i></p>	<p>1. Flow is lower than design. Increase flow or increase the control range to match actual evaporator ΔT.</p> <p>2. Adjust if necessary, and restart unit. (See Page 36).</p> <p>3. Check according to following table (use digital volt meter)* Replace if necessary.</p> <table data-bbox="1133 584 1507 1323"> <thead> <tr> <th>TEMP.</th> <th>VOLTAGE (DC)</th> </tr> </thead> <tbody> <tr><td>20.0°F</td><td>1.65</td></tr> <tr><td>22.0°F</td><td>1.71</td></tr> <tr><td>25.0°F</td><td>1.82</td></tr> <tr><td>27.0°F</td><td>1.88</td></tr> <tr><td>30.0°F</td><td>1.99</td></tr> <tr><td>33.0°F</td><td>2.09</td></tr> <tr><td>36.0°F</td><td>2.22</td></tr> <tr><td>38.0°F</td><td>2.28</td></tr> <tr><td>41.0°F</td><td>2.37</td></tr> <tr><td>43.0°F</td><td>2.43</td></tr> <tr><td>46.0°F</td><td>2.54</td></tr> <tr><td>48.0°F</td><td>2.60</td></tr> <tr><td>50.0°F</td><td>2.67</td></tr> <tr><td>53.0°F</td><td>2.77</td></tr> <tr><td>55.0°F</td><td>2.83</td></tr> <tr><td>57.0°F</td><td>2.89</td></tr> <tr><td>59.0°F</td><td>2.95</td></tr> <tr><td>61.0°F</td><td>3.02</td></tr> <tr><td>63.0°F</td><td>3.08</td></tr> <tr><td>65.0°F</td><td>3.14</td></tr> <tr><td>67.0°F</td><td>3.20</td></tr> <tr><td>70.0°F</td><td>3.28</td></tr> </tbody> </table> <p>* Check voltage on Microprocessor Board. LWT: J11-7 to J11-1 RWT: J11-8 to J11-1</p>	TEMP.	VOLTAGE (DC)	20.0°F	1.65	22.0°F	1.71	25.0°F	1.82	27.0°F	1.88	30.0°F	1.99	33.0°F	2.09	36.0°F	2.22	38.0°F	2.28	41.0°F	2.37	43.0°F	2.43	46.0°F	2.54	48.0°F	2.60	50.0°F	2.67	53.0°F	2.77	55.0°F	2.83	57.0°F	2.89	59.0°F	2.95	61.0°F	3.02	63.0°F	3.08	65.0°F	3.14	67.0°F	3.20	70.0°F	3.28
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<p>Low Compressor Oil Level (Particularly on start-up)</p>	<p>1. Low oil charge.</p> <p>2. Excessive flood back of liquid refrigerant.</p>	<p>1. Oil level should be visible in either sight glass at all times. Add YORK "C" oil if necessary.</p> <p>2. Adjust Thermal Expansion Valve (TXV) or replace power element. Check TXV bulb location. Should be located on suction line at least 8"-10" from nearest elbow. Bulb should be at 4 o'clock or 8 o'clock position, have good contact with suction line and be well insulated.</p>																																														
<p>Crankcase Heater won't Energize (Should energize anytime unit is "OFF") (Min. current draw = 2 amps)</p>	<p>1. Open in 115 VAC wiring to heater.</p> <p>2. Defective heater.</p> <p>3. Auxilliary contacts of compressor contactor defective.</p>	<p>1. Check wiring.</p> <p>2. Replace heater.</p> <p>3. Replace contactor.</p>																																														